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**Vishay Sfernice** 

Document Number: 51011

## Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, **Fully Sealed**



### LINKS TO ADDITIONAL RESOURCES



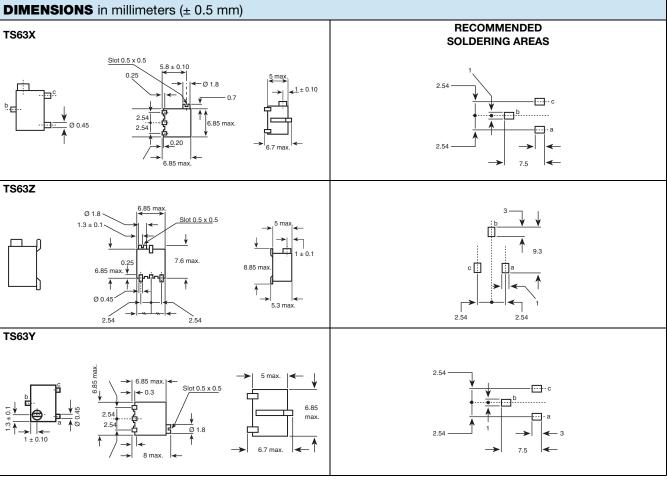
The TS63 multiturn trimmer has been designed for use in PCB surface mounting applications.

Three variations are available according to the positioning of the control screw and contact positions.

The cermet track gives a high stability performance with an extended ohmic capacity of 10  $\Omega$  to 2 M $\Omega$ .

### **FEATURES**

- 0.25 W at 70 °C
- Industrial grade
- Multi-turn operation
- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1 Ω typical)
- · Full sealing
- Tests according to CECC 41000 or IEC 60393-1
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS COMPLIANT



**TS63** 



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**TS63** 

Resistive element		Cermet			
Electrical travel		14 turns ± 2			
Resistance range		10 Ω to 2 MΩ			
Standard series		1 - 2 - 5			
	Standard	± 10 %			
Tolerance	On request	± 5 %			
Circuit diagram		$ \overset{a}{\underset{(1)}{\overset{b}{\overset{\circ}{\overset{\circ}{\overset{\circ}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}{\overset{\circ}}{\overset{\circ}}}{\overset{\circ}}}$			
Power rating	Linear	0.25 W at 70 °C			
Temperature coefficient See Standard Resistance Element Data table					
Limiting element voltage		250 V			
Contact resistance variation (typical) 2 % Rn or 2 $\Omega$					
End resistance (typical)		1 Ω			
Dielectric strength (RMS) 1000 V					
Insulation resistance	sulation resistance 10 <sup>6</sup> MΩ				

MECHANICAL SPECIFICATIONS				
Mechanical travel	15 turns ± 5			
Operating torque (max. Ncm)	1.5			
End stop torque	Clutch action			
Unit weight (max. g)	0.5			
Wiper (actual travel)	Positioned at approx. 50 %			

ENVIRONMENTAL SPECIFICATIONS				
Temperature range	-55 °C to +155 °C			
Climatic category	55/125/56			
Sealing	Sealed container IP67			
MSL level	1			

#### **SOLDERING RECOMMENDATIONS**

Recommended reflow profile 2, see Application Note www.vishay.com/doc?52029

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PERFORMANCES					
TESTS		TYPICAL VALUES AND DRIFTS			
12313	CONDITIONS	∆ <b>R<sub>T</sub>/R<sub>T</sub> (%)</b>	∆ <b>R</b> <sub>1-2</sub> / <b>R</b> <sub>1-2</sub> (%)	OTHER	
Electrical endurance	1000 h at rated power 90'/30' - ambient temp. 70 °C	±1%	±2%	Contact res. variation: < 1 % Rn	
Climatic sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold -55 °C Phase D damp heat 5 cycles	±2%	± 3 %		
Damp heat steady state	40 °C 93 % RH 56 days	±2%	± 3 %	Dielectric strength: 1000 V <sub>RMS</sub> Insulation resistance: > $10^4 M\Omega$	
Charge of temperature	-55 °C to +125 °C 5 cycles	±1%		$\Delta V_{1-2}/\Delta V_{1-3} \le \pm 2$ %	
Mechanical endurance	200 cycles at rated power	± (2 % + 3 Ω)		Contact res. variation: < 3 % Rn	
Shock	50 g's at 11 ms 3 successive shocks in 3 directions	±1%		$\Delta V_{1\text{-}2}/\Delta V_{1\text{-}3} \leq 1 \%$	
Vibration	10 Hz to 55 Hz 0.75 mm or 10 <i>g</i> 's for 6 h	±1%		$\Delta V_{1\text{-}2}/\Delta V_{1\text{-}3} \leq \pm 2 \%$	

Note

• Nothing stated herein shall be construed as a guarantee of quality or durability

STANDARD	LINEAR LAW			TYPICA
RESISTANCE VALUES	MAX. POWER AT 70 °C	MAX. WORKING VOLTAGE	MAX. CURRENT THROUGH WIPER	TCR -55 °C +125 °C
Ω	W	V	mA	ppm/°C
10	0.25	1.58	158	
20	0.25	2.23	112	
50	0.25	3.53	77	
100	0.25	5.00	50	
200	0.25	7.07	35	
500	0.25	11.2	22	
1K	0.25	15.8	15.8	
2K	0.25	22.3	11.2	
5K	0.25	35.3	7.1	
10K	0.25	50.0	5.0	± 100
20K	0.25	70.7	3.5	
25K	0.25	79.0	3.2	
50K	0.25	112	2.2	
100K	0.25	158	1.6	
200K	0.25	224	1.1	
250K	0.25	250	1.1	
500K	0.13	250	0.50	
1M	0.06	250	0.25	
2M	0.03	200	0.125	

#### MARKING

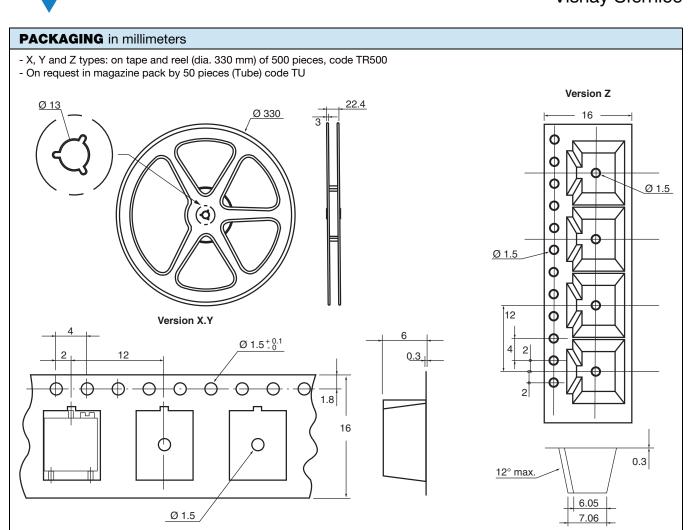
Printed: VISHAY trademark, model, style, ohmic value (in Ω, kΩ, MΩ), tolerance (in %) only if non standard, manufacturing date, marking of terminal 3

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**TS63** 



ORDERING INF	ORDERING INFORMATION (part number)					
Т	S 6 3 Y	5 0 4	K R 1	0		
MODEL	STYLE	OHMIC VALUE	TOLERANCE	PACKAGING	SPECIAL NUMBER	
TS63	X Y Z	From 10 Ω to 2 MΩ 504 = 500 kΩ	<b>K</b> = ± 10 % On request <b>J</b> = ± 5 %	R10 = reel 500 pieces On request T20 = tube 50 pieces	(If applicable) Given by Vishay for custom design	

DESCRIPTIO	N (for informatio	n only)				
TS63	Y	500K	10 %		TR	e3
MODEL	STYLE	VALUE	TOLERANCE	SPECIAL	PACKAGING	LEAD FINISH

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RELATED DOCUMENTS				
APPLICATION NOTES				
Potentiometers and Trimmers	www.vishay.com/doc?51001			
Guidelines for Vishay Sfernice Resistive and Inductive Components	www.vishay.com/doc?52029			
Selector guide	www.vishay.com/doc?49286			

ACCESSORIES	
Screwdrivers (to order separately)	www.vishay.com/doc?57015



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