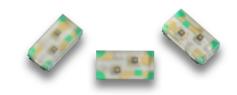


# APHB1608LVBDZGKC

1.6 x 0.8 x 0.5 mm Bi-Color Surface Mount LED



## **DESCRIPTIONS**

- The Blue source color devices are made with InGaN Light Emitting Diode
- The Green source color devices are made with InGaN on Sapphire Light Emitting Diode
- · Electrostatic discharge and power surge could damage the LEDs
- . It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- · All devices, equipments and machineries must be electrically grounded

# **FEATURES**

- 1.6 x 0.8 mm SMD LED, 0.5 mm thickness
- · Compatible with reflow soldering
- · Available in various color combination
- Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- · Tinned pads for improved solderability
- Halogen-free
- RoHS compliant

# **APPLICATIONS**

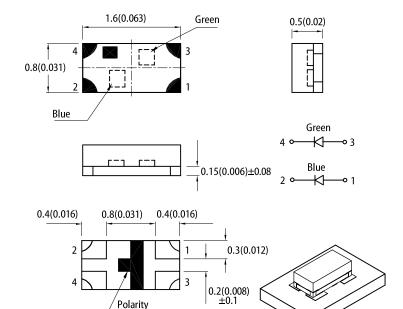
- Backlight
- · Status indicator
- · Home and smart appliances
- · Wearable and portable devices
- Healthcare applications

### **ATTENTION**

Observe precautions for handling electrostatic discharge sensitive devices



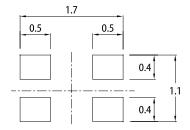
# **PACKAGE DIMENSIONS**



## RECOMMENDED SOLDERING PATTERN

Mark

(units: mm; tolerance:  $\pm$  0.1)



- All dimensions are in millimeters (inches).
   Tolerance is ±0.15(0.006") unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

  The device has a single mounting surface. The device must be mounted according to the specifications.

# **SELECTION GUIDE**

Part Number	Emitting Color (Material)	Lens Type	Iv (mcd) @ 2mA [2]		Viewing Angle [1]	
			Min.	Тур.	201/2	
APHB1608LVBDZGKC	■ Blue (InGaN)	Water Clear	6	15	130°	
	Green (InGaN)		50	80	130	

Notes.

1. 61/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous flux: +/-15%.

3. Luminous intensity value is traceable to CIE127-2007 standards.





# ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Parameter	Symbol	Emitting Color	Value			Unit
raiametei			Min.	Тур.	Max.	Offic
Wavelength at Peak Emission I <sub>F</sub> = 2mA	$\lambda_{peak}$	Blue Green	-	465 515	-	nm
Dominant Wavelength I <sub>F</sub> = 2mA	λ <sub>dom</sub> <sup>[1]</sup>	Blue Green	-	470 525	-	nm
Spectral Bandwidth at 50% Φ REL MAX I <sub>F</sub> = 2mA	Δλ	Blue Green	-	22 35	-	nm
Capacitance	С	Blue Green	-	100 45	-	pF
Forward Voltage I <sub>F</sub> = 2mA	V <sub>F</sub> <sup>[2]</sup>	Blue Green	2.2 2.2	2.65 2.65	3.0 3.1	V
Reverse Current (V <sub>R</sub> = 5V)	I <sub>R</sub>	Blue Green	-	-	50 50	μА

#### Notes:

# ABSOLUTE MAXIMUM RATINGS at $T_A$ =25°C

Parameter	Cumbal	Va	l lmit	
Farameter	Symbol	Blue	Green	Unit
Power Dissipation	P <sub>D</sub>	120	102.5	mW
Reverse Voltage	$V_R$	5	5	V
Junction Temperature	TJ	115	115	°C
Operating Temperature	T <sub>op</sub>	-40 T	°C	
Storage Temperature	$T_{stg}$	-40 T	°C	
DC Forward Current	I <sub>F</sub>	30	25	mA
Peak Forward Current	I <sub>FP</sub> <sup>[1]</sup>	100	150	mA
Electrostatic Discharge Threshold (HBM)	-	250	450	V

Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

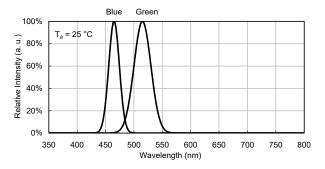


<sup>1.</sup> The dominant wavelength (λd) above is the setup value of the sorting machine. (Tolerance λd:±1nm.)
2. Forward voltage: ±0.1V.
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

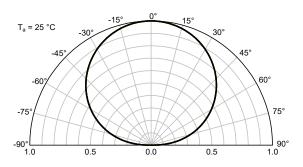


# **TECHNICAL DATA**

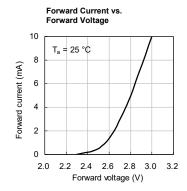
#### **RELATIVE INTENSITY vs. WAVELENGTH**

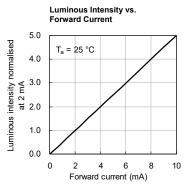


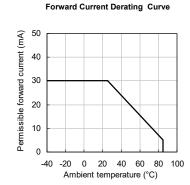
#### **SPATIAL DISTRIBUTION**

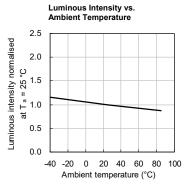


# **BLUE**

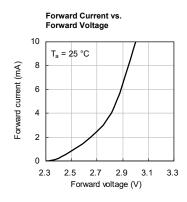


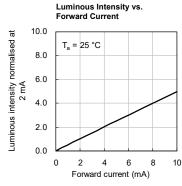


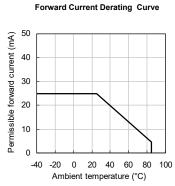


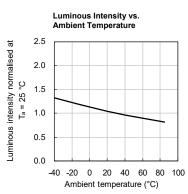


## **GREEN**









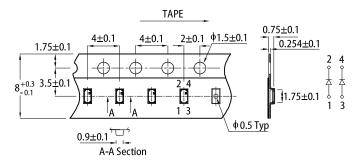


#### REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS

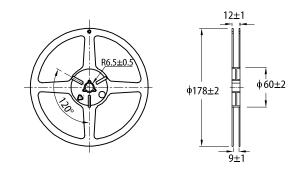
#### 300 above 255°C (°C) 260°C max. 30s max. 10s max. 250 3°C/s max. 6°C/s max. 200 150 Temperature pre-heating 100 150~200°C above 217°C 60~120s 60~150s 50 . 25℃ 0 50 100 150 200 250 300 0 (sec) Time

- 1. Don't cause stress to the LEDs while it is exposed to high temperature.
  2. The maximum number of reflow soldering passes is 2 times.
  3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

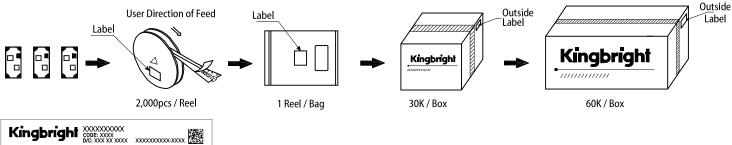
#### TAPE SPECIFICATIONS (units:mm)



#### **REEL DIMENSION** (units: mm)



#### **PACKING & LABEL SPECIFICATIONS**





### **PRECAUTIONARY NOTES**

- The information included in this document reflects representative usage scenarios and is intended for technical reference only
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.

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