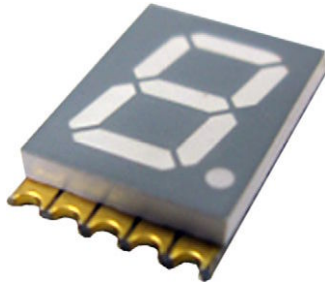




Standard 7-Segment SMD Display 10 mm



FEATURES

- Evenly lighted segments
- Grey package surface
- Untinted segments
- Luminous intensity categorized
- Yellow and green categorized for color
- Wide viewing angle
- Suitable for DC and high peak current
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS COMPLIANT

DESCRIPTION

The VDM.10A1 series are 10 mm SMD seven segment LED displays in a very compact package.

The devices utilize AlInGaP on GaAs chip technology.

PRODUCT GROUP AND PACKAGE DATA

- Product group: display
- Package: 10 mm
- Product series: SMD
- Angle of half intensity: $\pm 50^\circ$

APPLICATIONS

- Panel meters
- Test- and measure-equipment
- Point-of-sale terminals
- Control units

PARTS TABLE														
PART	COLOR	LUMINOUS INTENSITY (μcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	CIRCUITRY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VDMR10A1	Super red	450	1600	-	1	-	631	-	20	-	2.0	2.6	20	Common anode
VDMY10A1	Yellow	450	1600	-	1	-	587	-	20	-	2.0	2.6	20	Common anode

ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25^\circ\text{C}$, unless otherwise specified)				
VDMR10A1, VDMY10A1				
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Power dissipation per segment		P_V	70	mW
Peak forward current per segment (frequency 1 kHz, 10 % duty cycle)		I_F	60	mA
Continuous forward current per segment		I_F	25	mA
Forward current derating from 25 °C			0.28	mA/°C
Operating temperature range		T_{amb}	-35 to +105	°C
Storage temperature range		T_{stg}	-35 to +105	°C
Iron soldering conditions: 1/16" below seating plane for 3 s at 260 °C				

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VDMR10A1, SUPER RED

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity ⁽¹⁾	$I_F = 1\text{ mA}$	VDMR10A1	I_V	450	1600	-	μcd
	$I_F = 10\text{ mA}$	VDMR10A1	I_V	-	20 800	-	μcd
Dominant wavelength	$I_F = 20\text{ mA}$	VDMR10A1	λ_d	-	631	-	nm
Peak emission wavelength	$I_F = 20\text{ mA}$		λ_p	-	639	-	nm
Spectral line half-width	$I_F = 20\text{ mA}$		$\Delta\lambda$	-	20	-	
Forward voltage per segment	$I_F = 20\text{ mA}$		V_F	-	2.0	2.6	V
Reverse current per segment ⁽²⁾	$V_R = 5\text{ V}$		I_R	-	-	100	μA
Luminous intensity matching ratio	$I_F = 10\text{ mA}$		I_{V-m}	-	-	2:1	

Notes

- (1) Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve
(2) Reverse voltage is only for IR test. It can not continue to operate at this situation
(3) Cross talk specification $\leq 2.5\%$

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VDMY10A1, YELLOW

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity ⁽¹⁾	$I_F = 1\text{ mA}$	VDMY10A1	I_V	450	1600	-	μcd
	$I_F = 10\text{ mA}$	VDMY10A1	I_V	-	17 600	-	μcd
Dominant wavelength	$I_F = 20\text{ mA}$	VDMY10A1	λ_d	-	587	-	nm
Peak emission wavelength	$I_F = 20\text{ mA}$		λ_p	-	588	-	nm
Spectral line half-width	$I_F = 20\text{ mA}$		$\Delta\lambda$	-	15	-	
Forward voltage per segment	$I_F = 20\text{ mA}$		V_F	-	2.0	2.6	V
Reverse current per segment ⁽²⁾	$V_R = 5\text{ V}$		I_R	-	-	100	μA
Luminous intensity matching ratio	$I_F = 10\text{ mA}$		I_{V-m}	-	-	2:1	

Notes

- (1) Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve
(2) Reverse voltage is only for IR test. It can not continue to operate at this situation
(3) Cross talk specification $\leq 2.5\%$



LUMINOUS INTENSITY CLASSIFICATION		
GROUP	LIGHT INTENSITY (μcd)	
STANDARD	MIN.	MAX.
D	110	220
E	180	360
F	280	560
G	450	900
H	700	1400
I	1100	2200
K	1800	3600
L	2800	5600
M	4500	9000
N	7000	14 000
P	11 000	22 000
Q	18 000	36 000
R	28 000	56 000
S	45 000	90 000

Note

- The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped in one tube (there will be no mixing of two groups in one tube). In order to ensure availability, single brightness groups will not be orderable

COLOR CLASSIFICATION		
GROUP	YELLOW	
	MIN.	MAX.
1	581	584
2	583	586
3	585	588
4	587	590
5	589	592
6	591	594
7	-	-
8	-	-

Note

- Wavelengths are tested at a current pulse duration of 25 ms

TYPICAL CHARACTERISTICS ($T_{\text{amb}} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)

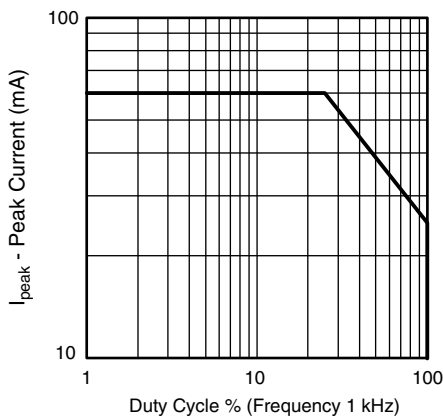


Fig. 1 - Peak Current vs. Duty Cycle

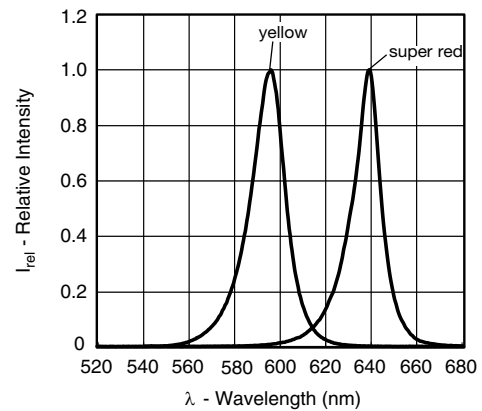


Fig. 2 - Relative Intensity vs. Wavelength

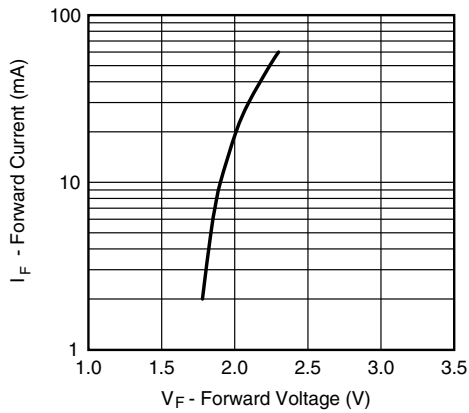


Fig. 3 - Forward Current vs. Forward Voltage

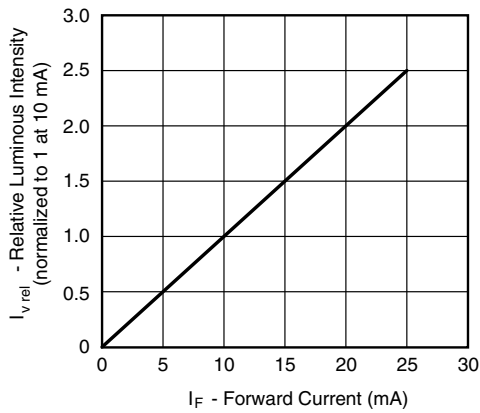


Fig. 4 - Relative Luminous Intensity vs. Forward Current

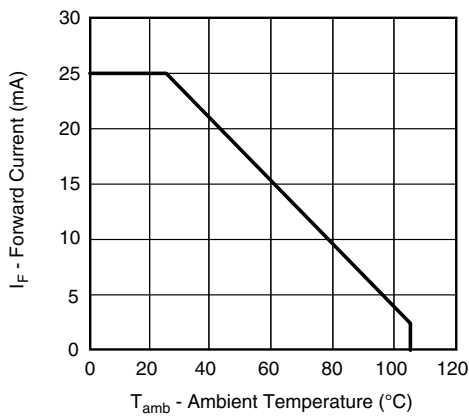
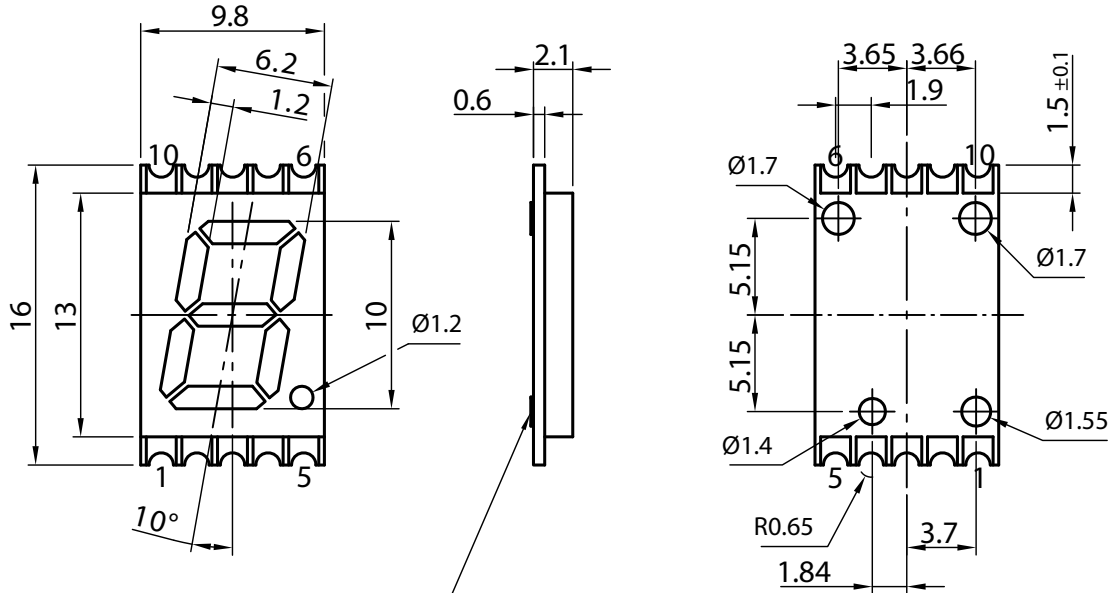


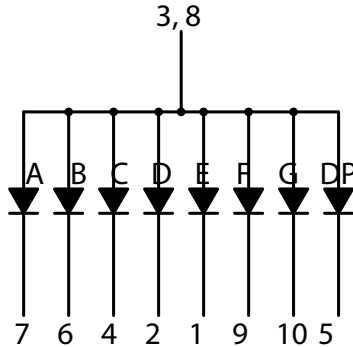
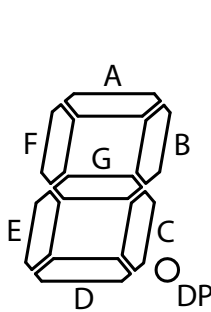
Fig. 5 - Forward Current vs. Ambient Temperature



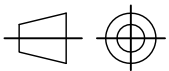
PACKAGE DIMENSIONS in millimeters



Plastic pins' burr max. 0.14 mm



No.	Connection
1	Cathode E
2	Cathode D
3	Common Anode
4	Cathode C
5	Cathode DP
6	Cathode B
7	Cathode A
8	Common Anode
9	Cathode F
10	Cathode G



technical drawings according to DIN specifications

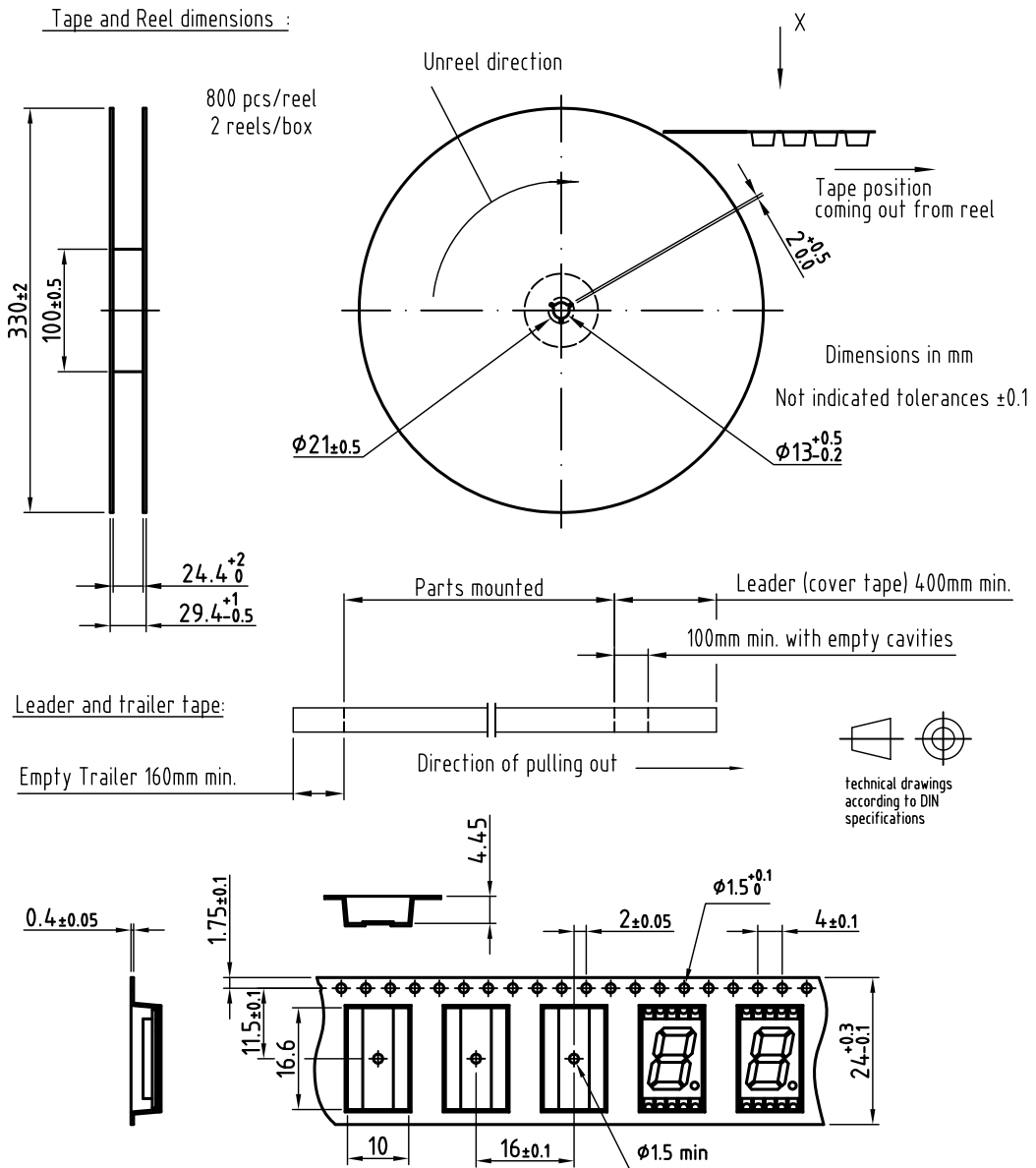
Tolerances are ± 0.25 mm unless otherwise mentioned

Drawing-No.: 6.544-5426.01-4

Issue: 2; 02.10.13



TAPE AND REEL DIMENSIONS in millimeters



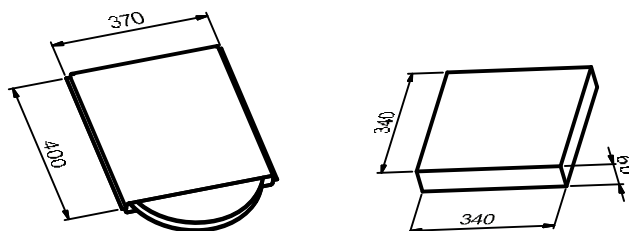
Drawing refers to following types: VDMx10x

Drawing-No.: 9.800-5125.01-4

Reel dimensions and tape

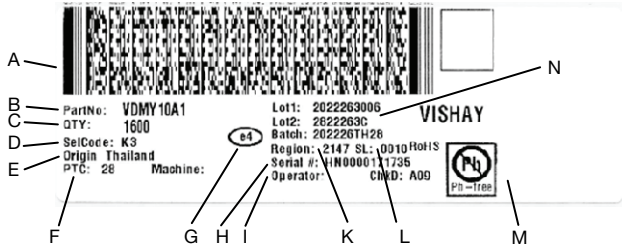
Issue: prel; 10.04.13

TAPE IN BOX





BAR CODE PRODUCT LABEL (example only)



- A. 2D barcode
- B. Part No: Vishay part number
- C. QTY: quantity
- D. SelCode: selection bin code
- E. Country of origin
- F. PTC: production plant code
- G. Termination finish
- H. Region code
- I. Serial#: serial number
- K. Batch number: year, week, country code, plant code
- L. SL: storage location
- M. Environmental symbols: RoHS, lead (Pb)-free, halogen-free
- N. Lot numbers

SOLDERING PROFILE

IR Reflow Soldering Profile for lead (Pb)-free Soldering
Preconditioning acc. to JEDEC Level 3

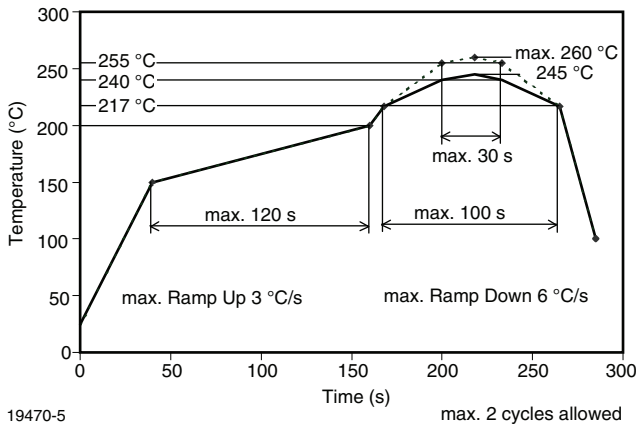
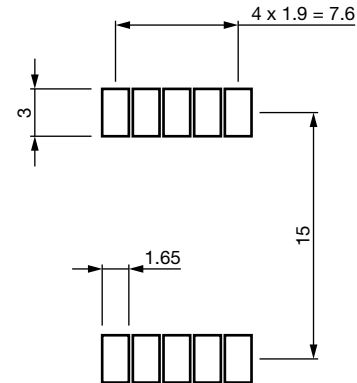


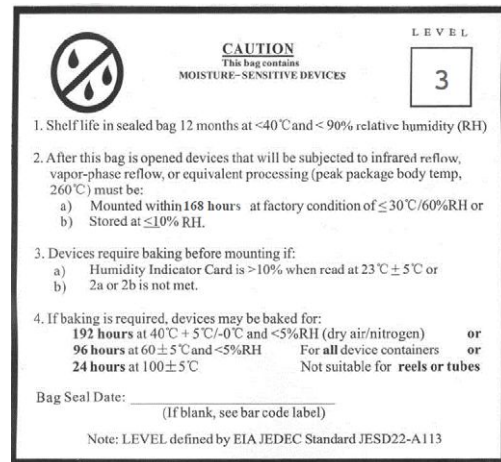
Fig. 6 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020C)

SOLDERING IRON (one time only)	
Temperature	300 °C max.
Soldering time	3 s max.

RECOMMENDED SOLDER PAD



MSL LABEL





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