







<span id="page-0-0"></span>Texas **INSTRUMENTS** 

## **ISO1176 Isolated RS-485 Profibus Transceiver**

#### **1 Features**

- Meets or exceeds the requirements of EN 50170 and TIA/EIA-485-A
- Signaling rates up to 40 Mbps
- Differential output exceeds 2.1 V (54 Ω load)
- Low bus capacitance  $-10$  pF (maximum)
- Up to 160 transceivers on a bus
- 50 kV/us typical transient immunity
- Fail-safe receiver for bus open, short, idle
- 3.3 V inputs are 5 V tolerant
- Bus-pin ESD protection
	- 16 kV HBM between bus pins and GND2
	- 6 kV HBM between bus pins and GND1
- Safety and regulatory approvals
	- $-$  4000 V<sub>PK</sub> isolation, 560 V<sub>PK</sub> V<sub>IORM</sub> per DIN EN IEC 60747-17 (VDE 0884-17)
	- $-$  2500 V<sub>RMS</sub> isolation rating per UL 1577
	- $-$  4000 V<sub>PK</sub> isolation rating per CSA 62368-1

#### **2 Applications**

- Profibus
- Factory automation
- Networked sensors
- Motor and motion control
- HVA and building automation networks
- Networked security stations

#### **3 Description**

The ISO1176 device is an isolated differential line transceiver designed for use in PROFIBUS applications. The device is ideal for long transmission lines because the ground loop is broken to provide for operation with a much larger common-mode voltage range. The symmetrical isolation barrier of each device is tested to provide 2500  $V<sub>RMS</sub>$  of isolation per UL between the line transceiver and the logic level interface.

The galvanically isolated differential bus transceiver is an integrated circuit designed for bidirectional data communication on multipoint bus-transmission lines. The transceiver combines a galvanically isolated differential line driver and differential input line receiver. The driver has an active-high enable with isolated enable-state output on the ISODE pin (pin 10) to facilitate direction control. The driver differential outputs and the receiver differential inputs connect internally to form a differential input/output (I/O) bus port that is designed to offer minimum loading to the bus allowing up to 160 nodes.

The PV pin (pin 7) is provided as a full-chip enable option. All device outputs become high impedance when a logic low is applied to the PV pin. For more information, see the function tables in *[Section 8.3](#page-20-0)*.

Any cabled I/O can be subjected to electrical noise transients from various sources. These noise transients can cause damage to the transceiver and/or nearby sensitive circuitry if they are of sufficient magnitude and duration. The ISO1176 can significantly reduce the risk of data corruption and damage to expensive control circuits.

The device is characterized for operation over the ambient temperature range of –40°C to +85°C.

#### **Device Information**(1)



(1) For all available packages, see the orderable addendum at the end of the data sheet.





#### **Simplified Schematic**



**EXAS** 

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[6.16 Typical Characteristics..12](#page-11-0)

#### **4 Revision History**

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.



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• Added the APPLICATION INFORMATION section..[.24](#page-23-0)

### **5 Pin Configuration and Functions**



#### **Figure 5-1. DW Package 16-Pin SOIC Top View**

#### **Table 5-1. Pin Functions**



#### <span id="page-3-0"></span>**6 Specifications**

#### **6.1 Absolute Maximum Ratings**

Over operating free-air temperature range (unless otherwise noted) $(1)$ 



(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values except differential I/O bus voltages are with respect to the referenced network ground terminal and are peak voltage values

#### **6.2 ESD Ratings**



(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

#### **6.3 Recommended Operating Conditions**



<span id="page-4-0"></span>

#### **6.4 Thermal Information**



(1) For more information about traditional and new thermal metrics, see the *[Semiconductor and IC Package Thermal Metrics](http://www.ti.com/lit/SPRA953)* application [report.](http://www.ti.com/lit/SPRA953)

#### **6.5 Power Ratings**



#### **6.6 Insulation Specifications**



(1) Creepage and clearance requirements should be applied according to the specific equipment isolation standards of an application. Care should be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed-circuit board do not reduce this distance. Creepage and clearance on a printed-circuit board become



<span id="page-5-0"></span>equal in certain cases. Techniques such as inserting grooves and/or ribs on a printed-circuit board are used to help increase these specifications.

- (2) This coupler is suitable for *basic electrical insulation* only within the safety ratings. Compliance with the safety ratings shall be ensured by means of suitable protective circuits.
- (3) Apparent charge is electrical discharge caused by a partial discharge (pd).
- (4) All pins on each side of the barrier tied together creating a two-terminal device.

#### **6.7 Safety-Related Certifications**



#### **6.8 Safety Limiting Values**

Safety limiting<sup>(1)</sup> intends to minimize potential damage to the isolation barrier upon failure of input or output circuitry.



(1) The maximum safety temperature, T<sub>S</sub>, has the same value as the maximum junction temperature, T<sub>J</sub>, specified for the device. The  $I_S$  and P<sub>S</sub> parameters represent the safety current and safety power respectively. The maximum limits of  $I_S$  and P<sub>S</sub> should not be exceeded. These limits vary with the ambient temperature,  $T_A$ .

The junction-to-air thermal resistance,  $R_{\theta_{J}A}$ , in the table is that of a device installed on a high-K test board for leaded surface-mount packages. Use these equations to calculate the value for each parameter:

 $T_J$  =  $T_A$  +  $R_{\theta JA}$  × P, where P is the power dissipated in the device.

 $T_{J(max)}$ = T<sub>S</sub> = T<sub>A</sub> + R<sub>θJA</sub> × P<sub>S</sub>, where T<sub>J(max)</sub> is the maximum allowed junction temperature.

 $P_S = I_S \times V_I$ , where  $V_I$  is the maximum input voltage.

<span id="page-6-0"></span>

#### **6.9 Electrical Characteristics: Driver**

All typical specs are at V<sub>CC1</sub>=3.3V, V<sub>CC2</sub>=5V, T<sub>A</sub>=27°C, (Min/Max specs are over recommended operating conditions unless otherwise noted)



(1) The PV pin has a 50-kΩ pullup resistor and leakage current depends on supply voltage.

#### **6.10 Electrical Characteristics: Receiver**







<span id="page-8-0"></span>

#### **6.11 Supply Current**

Bus loaded or unloaded (over recommended operating conditions unless otherwise noted)



#### **6.12 Electrical Characteristics: ISODE-Pin**





#### <span id="page-9-0"></span>**6.13 Switching Characteristics: Driver**

All typical specs are at V<sub>CC1</sub>=3.3V, V<sub>CC2</sub>=5V, T<sub>A</sub>=27°C, (Min/Max specs are over recommended operating conditions unless otherwise noted)



#### **6.14 Switching Characteristics: Receiver**



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#### **6.15 Insulation Characteristics Curves**



**Figure 6-1. Thermal Derating Curve for Limiting Power per VDE** 



#### <span id="page-11-0"></span>**6.16 Typical Characteristics**





#### **6.16 Typical Characteristics (continued)**





#### <span id="page-13-0"></span>**7 Parameter Measurement Information**







**Figure 7-2. V<sub>OD</sub>** Test Circuit



Figure 7-3. Driver V<sub>OD</sub> With Common-Mode Loading Test Circuit









**Figure 7-5. Steady-State Output Voltage Test Circuit and Voltage Waveforms**



**Figure 7-6. V<sub>OD(RING)</sub>** Waveform and Definitions











**Figure 7-9. I<sub>OS(SS)</sub> Steady State Short-Circuit Output Current Test Circuit** 



**Figure 7-10. Driver Switching Test Circuit and Waveforms**



**Figure 7-11. Driver Output Transition Skew Test Circuit and Waveforms**









#### **Figure 7-13. Driver Enable and Disable Test, D at Logic High Test Circuit and Waveforms**



#### **Figure 7-14. DE to ISODE Prop Delay Test Circuit and Waveforms**



**Figure 7-15. Receiver DC Parameter Definitions**



**Figure 7-16. Receiver Switching Test Circuit and Waveforms**



**Figure 7-17. Receiver Enable Test Circuit and Waveforms, Data Output High**



**Figure 7-18. Receiver Enable Test Circuit and Waveforms, Data Output Low**

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**Figure 7-20. Common-Mode Transient Immunity Test Circuit**



#### <span id="page-19-0"></span>**8 Detailed Description**

#### **8.1 Overview**

The ISO1176 is an isolated half-duplex differential line transceiver that meets the requirements of EN 50170 and TIA/EIA 485/422 applications. The device is rated to provide galvanic isolation of up to 2500  $V_{RMS}$  for 60 s per UL 1577. The device has active-high driver enable and active-low receiver enable functions to control the data flow. The device has maximum data transmission speed of 40 Mbps.

When the driver enable pin, DE, is logic high, the differential outputs A and B follow the logic states at data input D. A logic high at D causes A to turn high and B to turn low. In this case, the differential output voltage defined as  $V_{OD} = V_{(A)} - V_{(B)}$  is positive. When D is low, the output states reverse, B turns high, A becomes low, and  $V_{OD}$  is negative. When DE is low, both outputs turn high-impedance. In this condition, the logic state at D is irrelevant. The DE pin has an internal pulldown resistor to ground, thus when left open the driver is disabled (high-impedance) by default. The D pin has an internal pullup resistor to  $V_{CC}$ , thus, when left open while the driver is enabled, output A turns high and B turns low.

When the receiver enable pin,  $\overline{RE}$ , is logic low, the receiver is enabled. When the differential input voltage defined as  $V_{ID} = V_{(A)} - V_{(B)}$  is positive and higher than the positive input threshold,  $V_{IT+}$ , the receiver output, R, turns high. When  $V_{\text{ID}}$  is negative and less than the negative and lower than the negative input threshold,  $V_{\text{IT}-}$ , the receiver output, R, turns low. If V<sub>ID</sub> is between V<sub>IT+</sub> and V<sub>IT-</sub> the output is indeterminate. When RE is logic high or left open, the receiver output is high-impedance and the magnitude and polarity of  $V_{\text{ID}}$  are irrelevant. Internal biasing of the receiver inputs causes the output to go failsafe-high when the transceiver is disconnected from the bus (open-circuit), the bus lines are shorted (short-circuit), or the bus is not actively driven (idle bus).

#### **8.2 Functional Block Diagram**



<span id="page-20-0"></span>

#### **8.3 Device Functional Modes**



#### **Table 8-1. Driver Function Table**

#### **Table 8-2. Receiver Function Table**







**Figure 8-1. Equivalent I/O Schematics**





**Figure 8-2. Equivalent I/O Schematics for A and B Inputs and Outputs**



#### <span id="page-23-0"></span>**9 Application and Implementation**

#### **Note**

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

#### **9.1 Application Information**

The ISO1176 device consists of a RS-485 transceiver, commonly used for asynchronous data transmissions. For half-duplex transmission, only one pair is shared for both transmission and reception of data. To eliminate line reflections, each cable end is terminated with a termination resistor, R(T), whose value matches the characteristic impedance, Z0, of the cable. This method, known as parallel termination, allows for higher data rates over longer cable length.

#### **9.2 Typical Application**



a) Independent driver and receiver enable signals





c) Receiver always on

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**Figure 9-1. Half-Duplex Transceiver Configurations**

b) Combined enable signals for use as directional control pin

#### **9.2.1 Design Requirements**

RS-485 is a robust electrical standard suitable for long-distance networking that may be used in a wide range of applications with varying requirements, such as distance, data rate, and number of nodes.



**Table 9-1. Design Parameters**

#### **9.2.2 Detailed Design Procedure**

Isolating of a circuit insulates it from other circuits and earth, so that noise voltage develops across the insulation rather than circuit components. The most common noise threat to data-line circuits is voltage surges or electrical fast transients that occur after installation. The transient ratings of the ISO1176 standard are sufficient for all but the most severe installations. However, some equipment manufacturers use ESD generators to test equipment transient susceptibility. This practice can exceed insulation ratings. ESD generators simulate static discharges that may occur during device or equipment handling with low-energy but high-voltage transients.





**Figure 9-2. Device Model for Static Discharge Testing**

Figure 9-2 models the ISO1176 bus IO connected to a noise generator.  $C_{\text{IN}}$  and  $R_{\text{IN}}$  is the device, and any other stray or added capacitance or resistance across the A or B pin to GND2.  $C_{\text{ISO}}$  and  $R_{\text{ISO}}$  is the capacitance and resistance between GND1 and GND2 of the ISO1176, plus those of any other insulation (transformer, and so forth). Stray inductance is assumed to be negligible.

#### *9.2.2.1 Transient Voltages*

From this model, the voltage at the isolated bus return is

$$
v_{\text{GND2}} = v_{\text{N}} \frac{Z_{\text{ISO}}}{Z_{\text{ISO}} + Z_{\text{IN}}}
$$
\n
$$
\tag{1}
$$

and is always less than 16 V from  $V_N$ . If the ISO1176 is tested as a stand-alone device,

- R<sub>IN</sub>= 6 x 10<sup>4</sup> Ω,
- $C_{1N}$ = 16 x 10<sup>-12</sup> F,
- R<sub>ISO</sub>= 10<sup>9</sup> Ω and
- $C<sub>ISO</sub>= 10<sup>-12</sup> F.$

Notice from Figure 9-2 that the resistor ratio determines the voltage ratio at low frequencies, and that the inverse capacitance ratio determines the voltage ration at high frequencies. In the stand-alone case and for low frequencies,

$$
\frac{v_{GND2}}{v_N} = \frac{R_{ISO}}{R_{ISO} + R_{IN}} = \frac{10^9}{10^9 + 6 \times 10^4}
$$
 (2)

or essentially all of the noise appears across the barrier.

At high frequencies,

$$
\frac{v_{GND2}}{v_N} = \frac{\cancel{1}_{C_{ISO}}}{\cancel{1}_{C_{ISO}} + \cancel{1}_{C_{IN}}} = \frac{1}{1 + \frac{C_{ISO}}{C_{IN}}} = \frac{1}{1 + \cancel{1}_{16}} = 0.94
$$
\n(3)

and 94% of V<sub>N</sub> appears across the barrier. As long as R<sub>ISO</sub> is greater than R<sub>IN</sub> and C<sub>ISO</sub> is less than C<sub>IN</sub>, most of the transient noise appears across the isolation barrier, as it should.



<span id="page-25-0"></span>Using ESD generators to test equipment transient susceptibility, or considering product claims of ESD ratings greater than the barrier transient ratings of an isolated interface is not recommended. ESD is best managed through recessing or covering connector pins in a conductive connector shell, and by proper installer training.

#### *9.2.2.2 ISO1176 "Sticky Bit" Issue (Under Certain Conditions)*

*Summary:* In applications with sufficient differential noise on the bus, the output of the ISO1176 receiver may "stick" at an incorrect state for up to 30 µs.

*Description:* The ISO1176 isolated Profibus (RS-485) transceiver is rated for signaling up to 40 Mbps on twistedpair bus lines. The receiver thresholds comply with RS-485 and Profibus specifications; an input differential voltage  $V_{ID} = V_A - V_B > 200$  mV causes a logic High on the R output, and  $V_{ID} < -200$  mV causes a logic Low on the R output. To assure a known receiver output when the bus is shorted or idle, the upper threshold is set below zero, such that  $V_{ID} = 0$  mV causes a logic High on the R output. The data sheet specifies a typical upper threshold ( $V_{IT+}$ ) of –80 mV and a typical lower threshold ( $V_{IT-}$ ) of –120 mV.

At a signaling rate of 40 Mbps, each valid data bit has a duration of 25 ns. At typical Profibus signaling rates of 12 Mbps or lower, each valid data bit has a duration of 83 ns or more. The ISO1176 correctly sets the R output for each of these valid data bits.

In applications with a high degree of differential noise on the bus lines, it is possible to get short periods when an invalid bus voltage triggers a change in state of the internal receiver circuits. An issue with the digital isolation channel in the ISO1176 may cause the invalid receiver state to "stick" rather than immediately transition back to the correct state. The receiver output will always transition to the correct state, but may stick in the incorrect state for up to 30 us. This can cause a temporary loss of data.

Figure 9-3 shows two cases which could result in temporary loss of data.





<span id="page-26-0"></span>

#### **9.2.3 Application Curve**



At maximum working voltage, ISO1176 isolation barrier has more than 28 years of life.

**Figure 9-4. Time-Dependent Dielectric Breakdown Test Results**

#### **10 Power Supply Recommendations**

To ensure reliable operation at all data rates and supply voltages, TI recommends a 0.1 μF bypass capacitor at input and output supply pins ( $V_{CC1}$  and  $V_{CC2}$ ). The capacitors should be placed as close to the supply pins as possible. If only a single primary-side power supply is available in an application, isolated power can be generated for the secondary-side with the help of a transformer driver such as TI's [SN6501](http://www.ti.com/product/SN6501/description). For such applications, detailed power supply design and transformer selection recommendations are available in SN6501 data sheet ([SLLSEA0\)](https://www.ti.com/lit/pdf/SLLSEA0).



#### <span id="page-27-0"></span>**11 Layout**

#### **11.1 Layout Guidelines**

ON-chip IEC-ESD protection is good for laboratory and portable equipment but never sufficient for EFT and surge transients occurring in industrial environments. Therefore, robust and reliable bus node design requires the use of external transient protection devices. Because ESD and EFT transients have a wide frequency bandwidth from approximately 3-MHz to 3-GHz, high-frequency layout techniques must be applied during PCB design. A minimum of four layers is required to accomplish a low EMI PCB design (see [Figure 11-1](#page-28-0)).

- Layer stacking should be in the following order (top-to-bottom): high-speed signal layer, ground plane, power plane, and low-frequency signal layer.
- Placing a solid ground plane next to the high-speed signal layer establishes controlled impedance for transmission line interconnects and provides an excellent low-inductance path for the return current flow.
- Placing the power plane next to the ground plane creates additional high-frequency bypass capacitance of approximately 100 pF/in<sup>2</sup>.
- Routing the slower speed control signals on the bottom layer allows for greater flexibility as these signal links usually have margin to tolerate discontinuities such as vias.
- Place the protection circuitry close to the bus connector to prevent noise transients from penetrating your board.
- Use  $V_{CC}$  and ground planes to provide low-inductance. High-frequency currents might follow the path of least inductance and not necessarily the path of least resistance.
- Design the protection components into the direction of the signal path. Do not force the transient currents to divert from the signal path to reach the protection device.
- Apply 0.1-µF bypass capacitors as close as possible to the  $V_{CC}$ -pins of transceiver, UART, and controller ICs on the board.
- Use at least two vias for  $V_{CC}$  and ground connections of bypass capacitors and protection devices to minimize effective via-inductance.
- Use 1-kΩ to 10-kΩ pullup and pulldown resistors for enable lines to limit noise currents in theses lines during transient events.
- Insert pulse-proof resistors into the A and B bus lines if the TVS clamping voltage is higher than the specified maximum voltage of the transceiver bus pins. These resistors limit the residual clamping current into the transceiver and prevent it from latching up.
- While pure TVS protection is sufficient for surge transients up to 1 kV, higher transients require metal-oxide varistors (MOVs) which reduce the transients to a few hundred volts of clamping voltage, and transient blocking units (TBUs) that limit transient current to less than 1 mA.
- Routing the high-speed traces on the top layer avoids the use of vias (and the introduction of their inductances) and allows for clean interconnects between the isolator and the transmitter and receiver circuits of the data link.

If an additional supply voltage plane or signal layer is needed, add a second power and ground plane system to the stack to keep it symmetrical. This makes the stack mechanically stable and prevents it from warping. Also the power and ground plane of each power system can be placed closer together, thus increasing the high-frequency bypass capacitance significantly.

#### **Note**

For detailed layout recommendations, see Application Note *Digital Isolator Design Guide*, [SLLA284.](https://www.ti.com/lit/pdf/SLLA284)

<span id="page-28-0"></span>

#### **11.2 Layout Example**



**Figure 11-1. Recommended Layer Stack**



#### <span id="page-29-0"></span>**12 Device and Documentation Support**

#### **12.1 Documentation Support**

#### **12.1.1 Related Documentation**

For related documentation, see the following:

- Texas Instruments, *[Digital Isolator Design Guide](https://www.ti.com/lit/pdf/SLLA284)* application report
- Texas Instruments, *[Transformer Driver for Isolated Power Supplies](https://www.ti.com/lit/pdf/SLLSEA0)* data sheet
- Texas Instruments, *Isolation Glossary* [application report](https://www.ti.com/lit/pdf/SLLA353)

#### **12.2 Support Resources**

TI E2E™ [support forums](https://e2e.ti.com) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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#### **12.3 Trademarks**

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#### **12.4 Electrostatic Discharge Caution**



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

#### **12.5 Glossary**

[TI Glossary](https://www.ti.com/lit/pdf/SLYZ022) This glossary lists and explains terms, acronyms, and definitions.

#### **13 Mechanical, Packaging, and Orderable Information**

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



#### **PACKAGING INFORMATION**



**(1)** The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

**(3)** MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**(4)** There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

**(5)** Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

**(6)** Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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#### **TAPE AND REEL INFORMATION**

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#### **QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**









# **PACKAGE MATERIALS INFORMATION**

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\*All dimensions are nominal



# **GENERIC PACKAGE VIEW**

# **DW 16 SOIC - 2.65 mm max height**

**7.5 x 10.3, 1.27 mm pitch** SMALL OUTLINE INTEGRATED CIRCUIT

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





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