









SN74AHC125-Q1

SCLS525C - JULY 2003 - REVISED APRIL 2024

SN74AHC125-Q1 Automotive Quadruple Bus Buffer Gate with 3-State Outputs

1 Features

- Qualified for automotive applications
- EPIC™ (Enhanced-Performance Implanted CMOS) process
- Operating range 2-V to 5.5-V V_{CC}
- Latch-up performance exceeds 250 mA per JESD 17

2 Applications

- Flow meters
- Programmable logic controllers
- Power on Ethernet® (PoE)
- Motor drives and controls
- Electronic point-of-sale

3 Description

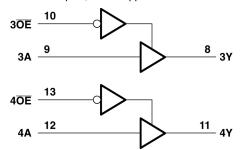
The SN74AHC125-Q1 is a quadruple bus buffer gate featuring independent line drivers with 3-state outputs. Each output is disabled when the associated outputenable (\overline{OE}) input is high. When \overline{OE} is low, the respective gate passes the data from the A input to its Y output.

To put the device in the high-impedance state during power up or power down, tie \overline{OE} to V_{CC} through a pullup resistor; the current-sinking capability of the driver determines the minimum value of the resistor.

Package Information

PART NUMBER	PACKAGE ¹	PACKAGE SIZE ²
	D (SOIC, 14)	8.65mm × 6mm
SN74AHC125-Q1	PW (TSSOP, 14)	5mm × 6.4mm
	BQA (WQFN, 14)	3mm × 2.5mm

- For more information, see Section 9
- The package size (length × width) is a nominal value and includes pins, where applicable.



Logic Diagram (Positive Logic)



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4 Pin Configuration and Functions

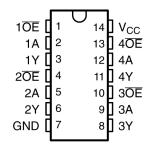


Figure 4-1. D or PW Package, 14-Pin SOIC or TSSOP (Top View)

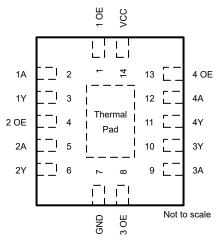


Figure 4-2. BQA Package, 14-Pin WQFN (Top View)

Table 4-1. Pin Functions

Р	'IN	TVDE(1)	DECORPORATION
NAME	NO.	TYPE ⁽¹⁾	DESCRIPTION
1 ŌĒ	1	I	Output enable
1A	2	I	Input
1Y	3	0	Output
2 OE	4	I	Output enable
2A	5	I	Input
2Y	6	0	Output
3 OE	8	I	Output enable
3A	9	I	Input
3Y	10	I	Output
4 OE	13	I	Output enable
4A	12	I	Input
4Y	11	0	Output
GND	7	_	Ground
V _{CC}	14	I	Supply voltage
Thermal Pad ⁽²)	_	The thermal pad can be connected to GND or left floating. Do not connect to any other signal or supply.

- (1) I = input, O = output
- (2) For BQA package only.



5 Specifications

5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

			MIN	MAX	UNIT
V _{CC}	Supply voltage range		-0.5	7	V
V _I ¹	Input voltage range		-0.5	7	V
V _O ¹	Output voltage range		-0.5	V _{CC} + 0.5	V
I _{IK}	Input clamp current	(V _I < 0)		-20	mA
I _{OK}	Output clamp current	$(V_O < 0 \text{ or } V_O > V_{CC})$		±20	mA
Io	Continuous output current	$(V_O = 0 \text{ to } V_{CC})$		±25	mA
	Continuous current through V _{CC} or GND			±50	mA
T _{stg}	Storage temperature range		-65	150	°C

⁽¹⁾ Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

5.2 ESD Ratings

			VALUE	UNIT
	Electrostatic	Human body model (HBM), per AEC Q100-002 HBM ESD Classification Level 2 ⁽¹⁾	±2000	
V _(ESD)	discharge	Charged device model (CDM), per AEC Q100-011 CDM ESD Classification Level C4B	±1000	V
V	Electrostatic	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽²⁾	±2000	V
V _(ESD)	discharge	Charged-device model (CDM), per ANSI/ESDA/JEDEC JS-002 ⁽³⁾	±1000	V

- (1) AEC Q100-002 indicate that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.
- (2) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (3) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

5.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)¹

			MIN	MAX	UNIT
V _{CC}	Supply voltage		2	5.5	V
		V _{CC} = 2 V	1.5		
V_{IH}	High-level input voltage	V _{CC} = 3 V	2.1		V
		V _{CC} = 5.5 V	3.85		
		V _{CC} = 2 V		0.5	
V_{IL}	Low-level input voltage	V _{CC} = 3 V		0.9	V
		V _{CC} = 5.5 V		1.65	
VI	Input voltage	,	0	5.5	V
Vo	Output voltage		0	V _{CC}	V
		V _{CC} = 2 V		-50	μA
I _{OH}	High-level output current	$V_{CC} = 3.3 \text{ V} \pm 0.3 \text{ V}$		-4	mΛ
		$V_{CC} = 5 V \pm 0.5 V$		-8	mA
		V _{CC} = 2 V		50	mA
I_{OL}	Low-level output current	$V_{CC} = 3.3 \text{ V} \pm 0.3 \text{ V}$		4	Л
		$V_{CC} = 5 V \pm 0.5 V$		8	mA
4+/4>	lungit transition rise or fall rate	$V_{CC} = 3.3 \text{ V} \pm 0.3 \text{ V}$		100	no/\/
Δt/Δv	Input transition rise or fall rate	V _{CC} = 5 V ± 0.5 V		20	ns/V

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⁽²⁾ The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

over operating free-air temperature range (unless otherwise noted)¹

		MIN	MAX	UNIT
T _A	Operating free-air temperature	-40	125	°C

⁽¹⁾ All unused inputs of the device must be held at V_{CC} or GND to ensure proper device operation. Refer to the TI application report, Implications of Slow or Floating CMOS Inputs, literature number SCBA004.

5.4 Thermal Information

		:	SN74AHC125-Q	1	
	THERMAL METRIC	D (SOIC)	PW (TSSOP)	BQA (WQFN)	UNIT
		14 PINS	14 PINS	14 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance ⁽¹⁾	86	147.7	88.3	°C/W

For more information about traditional and new thermal metrics, see the Semiconductor and IC package thermal metrics application report.

5.5 Electrical Characteristics

over recommended operating free-air temperature range (unless otherwise noted)

	TEST CONDITIONS			= 25°C		MINI	MAX	UNIT
PARAMETER	TEST CONDITIONS	V _{CC}	MIN	TYP	MAX	MIN	WAA	
		2 V	1.9	2		1.9		
	I _{OH} = -50μA	3 V	2.9	3		2.9		
V _{OH}		4.5 V	4.4	4.5		4.4		V
	I _{OH} = -4mA	3 V	2.58			2.48		
	I _{OH} = -8mA	4.5 V	3.94			3.8		
		2 V			0.1		0.1	
	I _{OL} = 50μA	3 V			0.1	,	0.1	
V _{OL}		4.5 V			0.1		0.1	V
	I _{OL} = 4mA	3 V			0.36		0.5	
	I _{OL} = 8mA	4.5 V			0.36		0.5	
I _I	V _I = 5.5 V or GND	0 V to 5.5 V			±0.1		±1	μA
I _{OZ}	V _O = V _{CC} or GND	5.5 V			±0.25	,	±2.5	μA
Icc	$V_I = V_{CC}$ or GND, $I_O = 0$	5.5 V			4		40	μΑ
Ci	V _I = V _{CC} or GND	5 V		4	10			pF

5.6 Switching Characteristics, V_{CC} = 3.3 V ± 0.3 V

over recommended operating free-air temperature range, V_{CC} = 3.3 V \pm 0.3 V (unless otherwise noted) (see Load Circuit and Voltage Waveforms)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	LOAD	TA	= 25°C		MIN	MAX	UNIT
PARAMETER	PROW (INPUT)	10 (001701)	CAPACITANCE	MIN	TYP	MAX	IVIIIN	IVIAA	UNIT
t _{PLH}	А	Y	C = 15pE		5.6	8	1	9.5	no
t _{PHL}	A	1	C _L = 15pF		5.6	8	1	9.5	ns
t _{PZH}	ŌĒ	Υ	C _L = 15pF		5.4	8	1	9.5	ns
t _{PZL}	OL	1	CL = 13pr		5.4	8	1	9.5	115
t _{PHZ}	ŌĒ	Υ	C _L = 15pF		7	9.7	1	11.5	ns
t _{PLZ}	OL	1	CL = 13pr		7	9.7	1	11.5	115
t _{PLH}	А	Υ	C _L = 50pF	·	8.1	11.5	1	13	ns
t _{PHL}	A	1	CL = 30pr		8.1	11.5	1	13	115
t _{PZH}	ŌĒ	Υ	C _L = 50pF		7.9	11.5	1	13	ns
t _{PZL}	OL	1	- 30pr		7.9	11.5	1	13	115

over recommended operating free-air temperature range, V_{CC} = 3.3 V \pm 0.3 V (unless otherwise noted) (see Load Circuit and Voltage Waveforms)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	LOAD	T _A = 25°C			MIN	MAX	UNIT
PARAMETER	PROW (INPOT)	10 (001701)	CAPACITANCE	MIN	TYP	MAX	IVIIIV	IVIAA	ONII
t_{PHZ}	ŌĒ	V	C = 50pE		9.5	13.2	1	15	no
t _{PLZ}	OE	ľ	$C_L = 50pF$		9.5	13.2	1	15	ns

5.7 Switching Characteristics, V_{CC} = 5 V ± 0.5 V

over recommended operating free-air temperature range, V_{CC} = 5 V ± 0.5 V (unless otherwise noted) (see Load Circuit and Voltage Waveforms)

PARAMETER	EDOM (INIDIIT)	TO (OUTBUT)	LOAD	TA	= 25°C		MIN	MAX	UNIT
FARAIVIETER	FROM (INPUT)	TO (OUTPUT) CAPACITANCE		MIN	TYP	MAX	IVIIIN	WAX	UNII
t _{PLH}	А	Υ	C _L = 15pF		3.8	5.5	1	6.5	ns
t _{PHL}	A	r	CL = 15pr		3.8	5.5	1	6.5	115
t _{PZH}	ŌĒ	Υ	C _L = 15pF		3.6	5.1	1	6	ns
t _{PZL}	OL .	I	Ο _L = 13pr		3.6	5.1	1	6	115
t _{PHZ}	ŌĒ	Υ	C _L = 15pF		4.6	6.8	1	8	ns
t _{PLZ}	OE .	T	OL - 1966		4.6	6.8	1	8	115
t _{PLH}	A	Υ	C _L = 50pF		5.3	7.5	1	8.5	ns
t _{PHL}	A	T	CL = 50PF		5.3	7.5	1	8.5	115
PZH	ŌĒ	Υ	C. = 50pF		5.1	7.1	1	8	ns
t _{PZL}	OL .	ľ	$C_L = 50pF$		5.1	7.1	1	8	115
t _{PHZ}	ŌĒ	Υ	C. = 50pE		6.1	8.8	1	10	ne
PLZ	OE .	Y	C _L = 50pF		6.1	8.8	1	10	ns

5.8 Noise Characteristics

 $V_{CC} = 5 \text{ V}, C_L = 50 \text{pF}, T_A = 25 ^{\circ}\text{C} ^{(1)}$

	PARAMETER	MIN	MAX	UNIT
V _{OL(P)}	Quiet output, maximum dynamic V _{OL}		0.8	V
V _{OL(V)}	Quiet output, minimum dynamic V _{OL}		-0.8	V
V _{OH(V)}	Quiet output, minimum dynamic V _{OH}	4.4		V
V _{IH(D)}	High-level dynamic input voltage	3.5		V
$V_{IL(D)}$	Low-level dynamic input voltage		1.5	V

(1) Characteristics are for surface-mount packages only.

5.9 Operating Characteristics

 $V_{CC} = 5 \text{ V}, T_A = 25^{\circ}\text{C}$

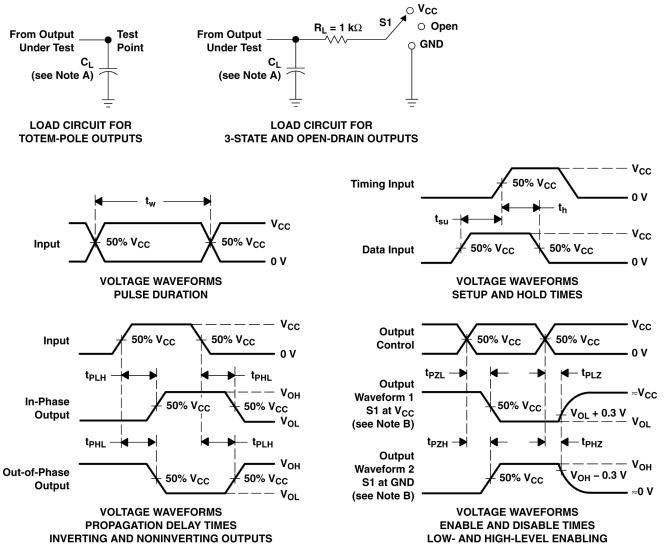
	PARAMETER		TEST CONDITIONS	TYP	UNIT
C _{pd}	Power dissipation capacitance	No load,	f = 1MHz	14	pF

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6 Parameter Measurement Information



- A. C_L includes probe and jig capacitance.
- B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR \leq 1MHz, $Z_{\Omega} = 50 \Omega$, $t_r \leq 3$ ns, $t_r \leq 3$ ns.
- D. The outputs are measured one at a time with one input transition per measurement.

Figure 6-1. Load Circuit and Voltage Waveforms

TEST	S1
t _{PLH} /t _{PHL}	Open
t _{PLZ} /t _{PZL}	V _{CC}
t _{PHZ} /t _{PZH}	GND
Open Drain	V _{CC}



7 Detailed Description

7.1 Functional Block Diagram

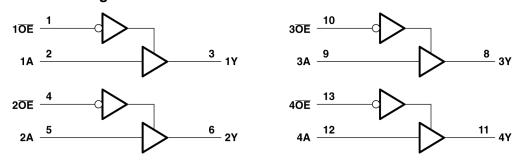


Figure 7-1. Logic Diagram (Positive Logic)

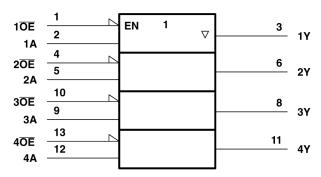


Figure 7-2. Logic Symbol[†]

7.2 Device Functional Modes

Table 7-1. Function Table (Each Buffer)

I	NPUTS	OUTPUT Y
OE	A	0017011
L	Н	Н
L	L	L
Н	Х	Z

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[†] This symbol is in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

8 Device and Documentation Support

TI offers an extensive line of development tools. Tools and software to evaluate the performance of the device, generate code, and develop solutions are listed below.

8.1 Documentation Support

8.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

8.3 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the guick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

8.4 Trademarks

TI E2E[™] is a trademark of Texas Instruments.

Ethernet® is a registered trademark of Xerox Corporation.

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8.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

8.6 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

9 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

10 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

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PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
SN74AHC125QDRG4Q1	ACTIVE	SOIC	D	14	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	AHC125Q	Samples
SN74AHC125QPWRG4Q1	ACTIVE	TSSOP	PW	14	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	AHC125Q	Samples
SN74AHC125QPWRQ1	ACTIVE	TSSOP	PW	14	2000	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 125	AHC125Q	Samples
SN74AHC125QWBQARQ1	ACTIVE	WQFN	BQA	14	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	AC125Q	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and

PACKAGE OPTION ADDENDUM

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continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF SN74AHC125-Q1:

Catalog : SN74AHC125

● Enhanced Product: SN74AHC125-EP

• Military : SN54AHC125

NOTE: Qualified Version Definitions:

• Catalog - TI's standard catalog product

• Enhanced Product - Supports Defense, Aerospace and Medical Applications

• Military - QML certified for Military and Defense Applications

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION

NSTRUMENTS





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74AHC125QPWRG4Q1	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74AHC125QPWRG4Q1	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74AHC125QPWRQ1	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74AHC125QPWRQ1	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74AHC125QWBQARQ1	WQFN	BQA	14	3000	180.0	12.4	2.8	3.3	1.1	4.0	12.0	Q1



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*All dimensions are nominal

7 til dilliononono aro mominar							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74AHC125QPWRG4Q1	TSSOP	PW	14	2000	367.0	367.0	35.0
SN74AHC125QPWRG4Q1	TSSOP	PW	14	2000	353.0	353.0	32.0
SN74AHC125QPWRQ1	TSSOP	PW	14	2000	356.0	356.0	35.0
SN74AHC125QPWRQ1	TSSOP	PW	14	2000	353.0	353.0	32.0
SN74AHC125QWBQARQ1	WQFN	BQA	14	3000	210.0	185.0	35.0



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm, per side.
- 5. Reference JEDEC registration MS-012, variation AB.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



2.5 x 3, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD

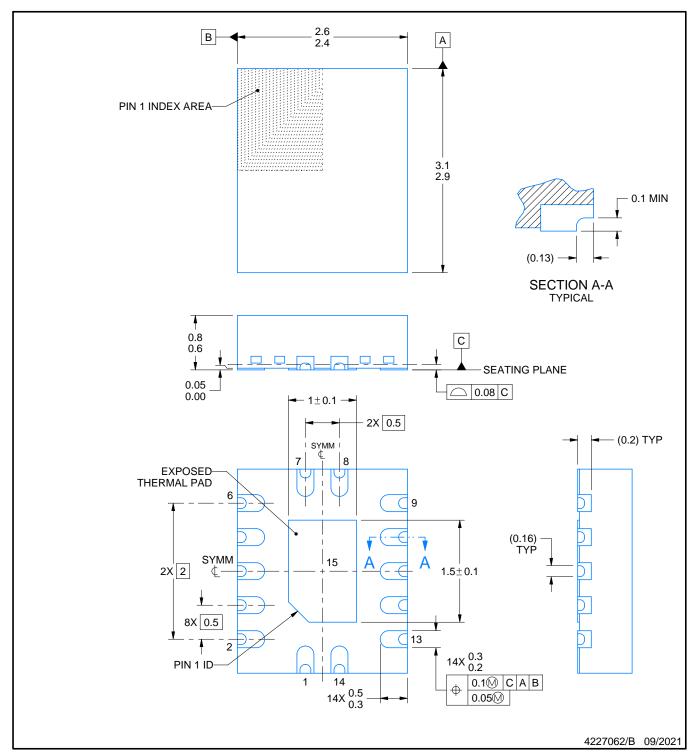
This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



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PLASTIC QUAD FLATPACK - NO LEAD

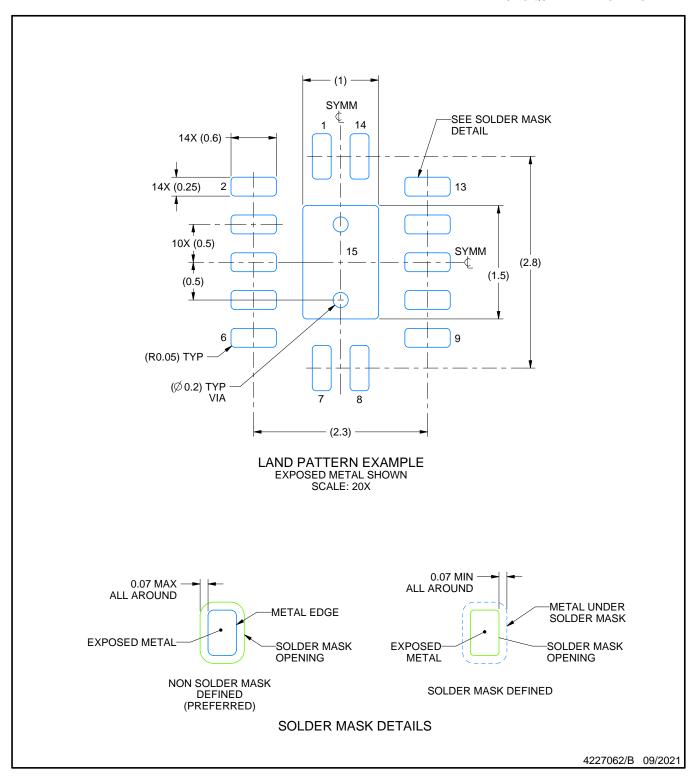


NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK - NO LEAD

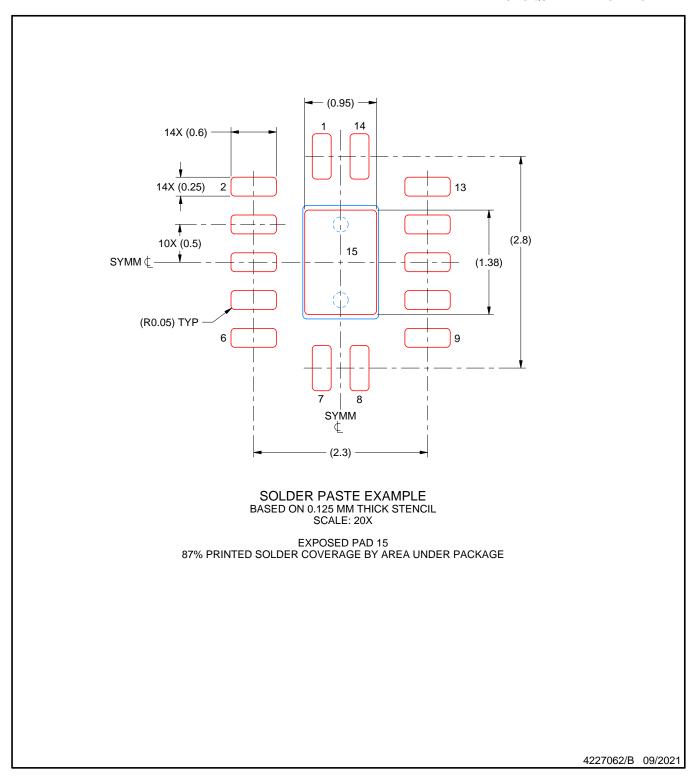


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.





SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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