SBOS260 – NOVEMBER 2002

THERMISTOR SIGNAL AMPLIFIER FOR TEMPERATURE CONTROL

FEATURES

- **OPTIMIZED FOR PRECISION 10kΩ THERMISTOR APPLICATIONS**
  - **LOW OFFSET OVER TEMPERATURE: 0.009°C Temperature Error, –40°C to +85°C**
  - **EXCELLENT LONG-TERM STABILITY**
  - **VERY LOW 1/f NOISE: (0.01Hz to 10Hz) (Peak-to-Peak Equivalent to 0.0001°C)**
- **WIDE OUTPUT SWING: Within 10mV of Rails**
- **SUPPLY RANGE: Single +2.7V to +5.5V**
- ***micro*PACKAGE: MSOP-10**
- **REQUIRES ONLY ONE PRECISION RESISTOR**

APPLICATIONS

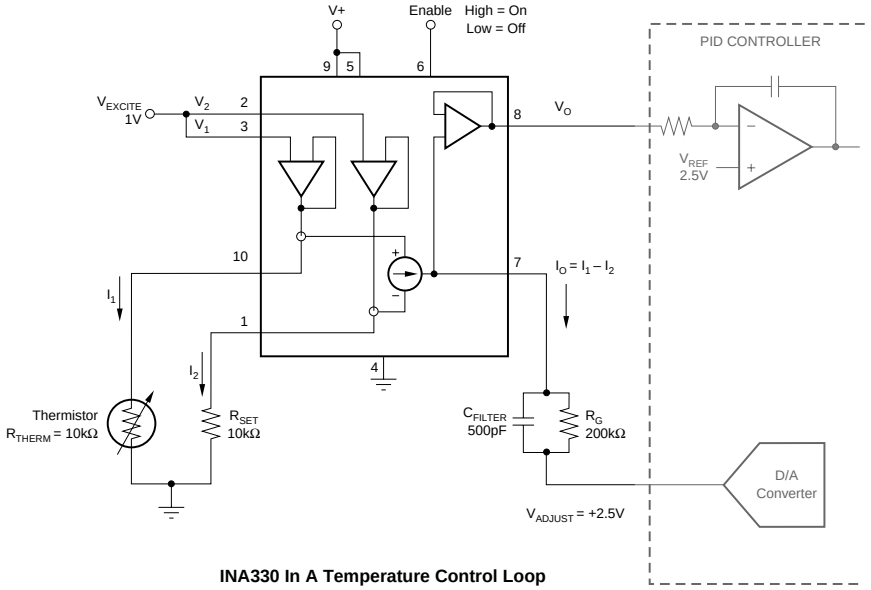
- **THERMISTOR-BASED TEMPERATURE CONTROLLERS FOR OPTICAL NETWORKING**
- **HIGH ACCURACY FOR TEC APPLICATIONS**
- **LASER TEMPERATURE CONTROL**

DESCRIPTION

The INA330 is a precision amplifier designed for thermoelectric cooler (TEC) control in optical networking applications. It is optimized for use in 10kΩ thermistor-based temperature controllers. The INA330 provides thermistor excitation and generates an output voltage proportional to the difference in resistances applied to the inputs. It uses only one precision resistor plus the thermistor, thus providing an alternative to the traditional bridge circuit. This new topology eliminates the need for two precision resistors while maintaining excellent accuracy for temperature control applications.

An excitation voltage is applied to the thermistor (R_{THERM}) and precision resistor (R_{SET}), creating currents I_1 and I_2. The current conveyor circuit produces an output current, I_O, equal to $I_1 - I_2$, which flows through the external gain-setting resistor. A buffered voltage output proportional to I_O is also provided.

The INA330 offers excellent long-term stability, and very low 1/f noise throughout the life of the product. The low offset results in a 0.009°C temperature error from –40°C to +85°C. It comes in MSOP-10 packaging and operates with supply voltages from +2.7V to +5.5V. It is specified over the industrial temperature range, –40°C to +85°C, with operation from –40°C to +125°C.



INA330 In A Temperature Control Loop

Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

ABSOLUTE MAXIMUM RATINGS(1)

Supply Voltage	+5.5V
Signal Input Terminals:	
(Pins 1, 2, 3, 6, and 10) Voltage(2)	–0.5V to (V+) + 0.5V
Current(2)	±10mA
Output Short-Circuit(3)	Continuous
Operating Temperature Range	–40°C to +125°C
Storage Temperature Range	–65°C to +150°C
Junction Temperature	+150°C
Lead Temperature (soldering, 10s)	+300°C

NOTES: (1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those specified is not implied. (2) Input terminals are diode clamped to the power-supply rails. Input signals that can swing more than 0.5V beyond the supply rails should be current limited to 10mA or less. (3) Short-circuit to ground.

ELECTROSTATIC DISCHARGE SENSITIVITY

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

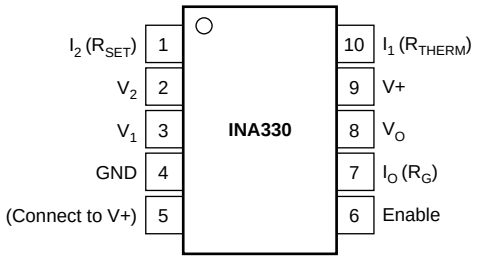
PACKAGE/ORDERING INFORMATION

PRODUCT	PACKAGE-LEAD	PACKAGE DESIGNATOR(1)	SPECIFIED TEMPERATURE RANGE	PACKAGE MARKING	ORDERING NUMBER	TRANSPORT MEDIA, QUANTITY
INA330	MSOP-10	DGS	–40°C to +85°C	TLB	INA330AIDGST	Tape and Reel, 250
"	"	"	"	"	INA330AIDGSR	Tape and Reel, 2500

NOTE: (1) For the most current specifications and package information, refer to our web site at www.ti.com.

PIN CONFIGURATION

Top View **MSOP**



ELECTRICAL CHARACTERISTICS: V_S = +5V

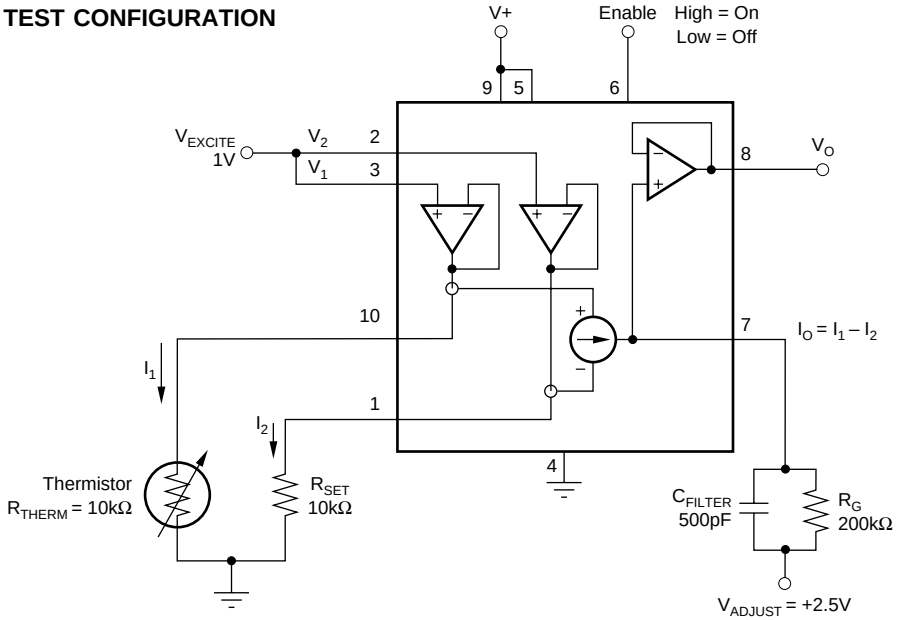
BOLDFACE limits apply over the specified temperature range, **T_A = –40°C to +85°C**

At T_A = +25°C, V_1 = V_2 = +1V, V_{ADJUST} = +2.5V, R_{SET} = 10kΩ, R_{THERM} = 10kΩ, R_G = 200kΩ, C_{FILTER} = 500pF, external 1kHz filtering, unless otherwise noted.

PARAMETER		CONDITION	INA330 MIN	INA330 TYP	INA330 MAX	UNITS
VOLTAGE EXCITATION BUFFERS						
Voltage Range		R_{SET} = 10kΩ, R_{THERM} = 10kΩ	0.1		1.25	V
		R_{SET} = 100kΩ, R_{THERM} = 100kΩ		0.1 to 4.9		V
Offset Voltage	V_{OS}	V_S = +5V, V_1 – V_2 = 0		±60		µV
vs Temperature	ΔV_{OS}			**±0.2**		**µV/°C**
vs Power Supply	PSR	V_S = +2.7V to +5.5V, V_1 – V_2 = 0		3		µV/V
Offset Voltage Match(1)				±30		µV
vs Temperature				**0.2**		**µV/°C**
Input Bias Current	I_B			±0.2		nA
Output Current					+125	µA
CURRENT CONVEYOR(2)						
Gain Equation				$I_O = I_1 – I_2$		
Current Output Range			±12.5			µA
Voltage Compliance Range			0.075		4.925	V
Gain				1		A/A
Gain Error		V_O = +0.075V to +4.925V		±0.1	±0.2	%
Current Offset Error	I_{ERROR}	$I_1 = I_2$		±100	±200	nA
Change Over Temperature		**+25°C to +85°C, or +25°C to –40°C**			**±40**	**nA**
vs V_1, V_2		V_1 = V_2 = +0.1V to +1.25V		±100	±200	nA/V
vs Power Supply				25		nA/V
Noise Current				12		pA/√Hz
f = 0.01Hz to 10Hz				500		pAp-p
OUTPUT BUFFER						
Voltage Output Swing-to-Rail		R_L = 100kΩ		5		mV
		R_L = 10kΩ	75	10		mV
Offset Voltage				30		µV
vs Temperature	**dV_{OS}/dT**			**0.1**		**µV/°C**
Input Bias Current				Included in I_{ERROR}		
Short-Circuit Current	I_{SC}			±25		mA

NOTES: (1) Total errors in voltage seen between pin 1 and pin 10. (2) See Figure 2.

TEST CONFIGURATION



ELECTRICAL CHARACTERISTICS: V_S = +5V (Cont.)

BOLDFACE limits apply over the specified temperature range, **T_A = –40°C to +85°C.**

At T_A = +25°C, V_1 = V_2 = +1V, V_{ADJUST} = +2.5V, R_{SET} = 10kΩ, R_{THERM} = 10kΩ, R_G = 200kΩ, C_{FILTER} = 500pF, external 1kHz filtering, unless otherwise noted.

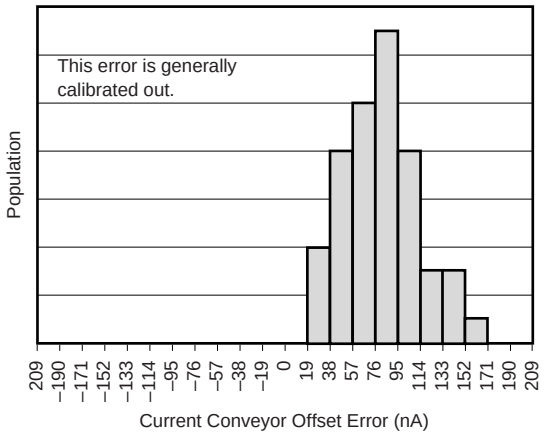
PARAMETER	CONDITION	INA330 MIN	INA330 TYP	INA330 MAX	UNITS
FREQUENCY RESPONSE					
Bandwidth, –3dB[3] BW			1		kHz
Slew Rate SR			Not Slew Rate Limited		
POWER SUPPLY					
Specified Voltage Range		+2.7		+5.5	V
Quiescent Current I_Q	I_O = 0, $V_1 – V_2$ = 0V, V_S = +5V		2.6	3.6	mA
Over Temperature				**3.9**	**mA**
SHUTDOWN					
Disable (Logic LOW Threshold)				0.25	V
Enable (Logic HIGH Threshold)		1.6			V
Enable Time			75		µs
Disable Time			100		µs
Shutdown Current and Enable Pin Current	V_S = +5V, Disabled		2	5	µA
TEMPERATURE RANGE					
Specified Range		–40		+85	°C
Operating Range		–40		+125	°C
Storage Range		–65		+150	°C
Thermal Resistance	MSOP-10 Surface-Mount		150		°C/W

NOTES: (3) Dynamic response is limited by filtering.

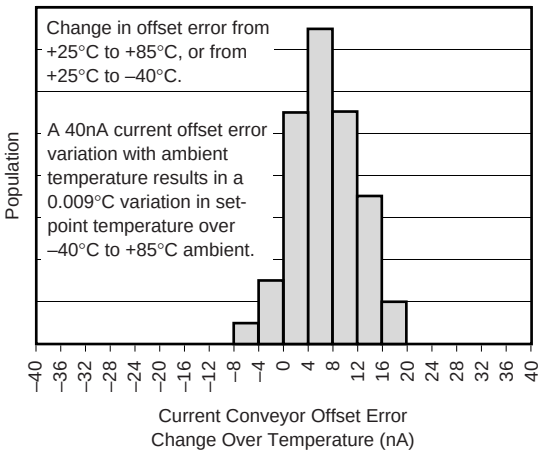
TYPICAL CHARACTERISTICS

At T_A = +25°C, V_1 = V_2 = +1V, V_{ADJUST} = +2.5V, R_{SET} = 10kΩ, R_{THERM} = 10kΩ (5%), R_G = 200kΩ, C_{FILTER} = 500pF, and external 1kHz filtering, unless otherwise noted.

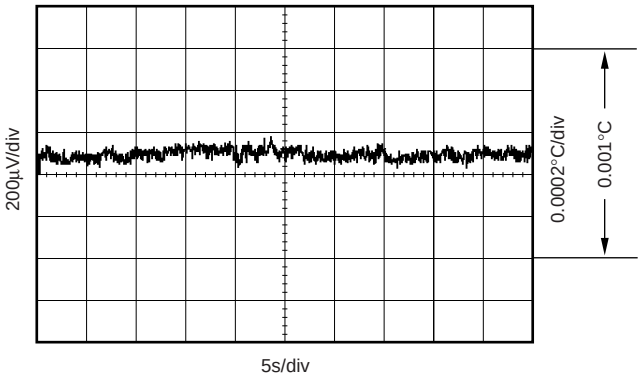
CURRENT CONVEYOR OFFSET ERROR
PRODUCTION DISTRIBUTION



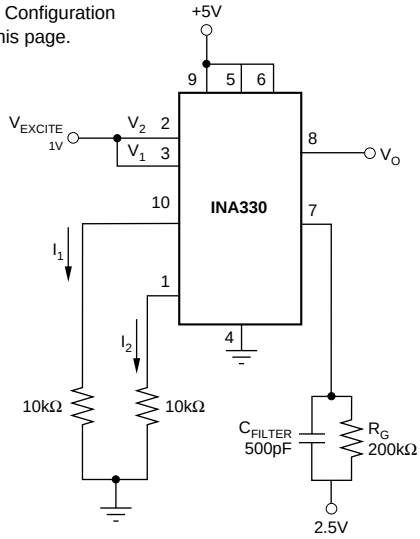
CURRENT CONVEYOR OFFSET ERROR
CHANGE OVER TEMPERATURE
PRODUCTION DISTRIBUTION



0.01Hz TO 10Hz VOLTAGE NOISE



Test Configuration for this page.



APPLICATIONS INFORMATION

OVERVIEW

Precision temperature controllers are generally adjusted to their set-point temperature to achieve the desired system performance and to compensate for tolerance of the thermistor and reference circuitry. After this adjustment, the crucial issue is the stability of this set-point temperature. When used in a temperature control loop (Figure 1), the INA330 provides excellent control-point stability over time and ambient temperature changes. Low 1/f noise assures excellent short-term stability. Internal auto-zero circuitry assures excellent stability throughout product life.

SOURCES OF ERRORS

The largest source of error in a control system will occur due to R_{SET}, see "Selecting Components" section.

The INA330 errors are extremely low. The primary errors in the INA330 occur in the current conveyer circuitry, as shown in Figure 2. Equal currents in R_{SET} and R_{THERM} produce a small output current error of 200nA (maximum), and some variation with temperature of 40nA (maximum). The offset is calibrated out. Only the variation affects set-point stability.

The variation can be referred to the input as a set-point temp variation: 10kΩ thermistor with a 4.5% temperature coefficient, (α = –0.045) changes resistance by 450Ω/°C. This results in 4500nA change in I_1 for a 1°C temperature change at the thermistor. Therefore, the 40nA maximum current offset error variation with ambient temperature results in a 0.009°C variation in set-point temperature over –40°C to +85°C ambient (40nA/4500nA/°C = 0.009°C set-point/°C ambient). This is the variation in set-point temperature due to variation in ambient temperature of the INA330.

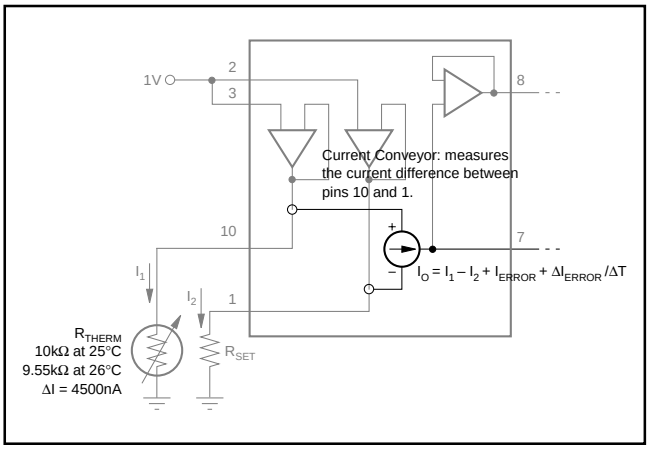


FIGURE 2. Current Conveyor Portion of the INA330.

Insignificant Errors

Input offset voltage of the voltage excitation buffers are auto-zeroed to approximately 60µV and match to 30µV. Drift with temperature is very low. They contribute negligible error.

Voltage excitation buffers have an input bias current of 0.2nA. With a source impedance of less than 10kΩ, errors produced by the input bias current will be negligible.

Output buffer errors are auto-zeroed. When referred to the input, their errors are negligible.

Gain error does not produce any significant temperature set-point error when used in a temperature set-point control loop.

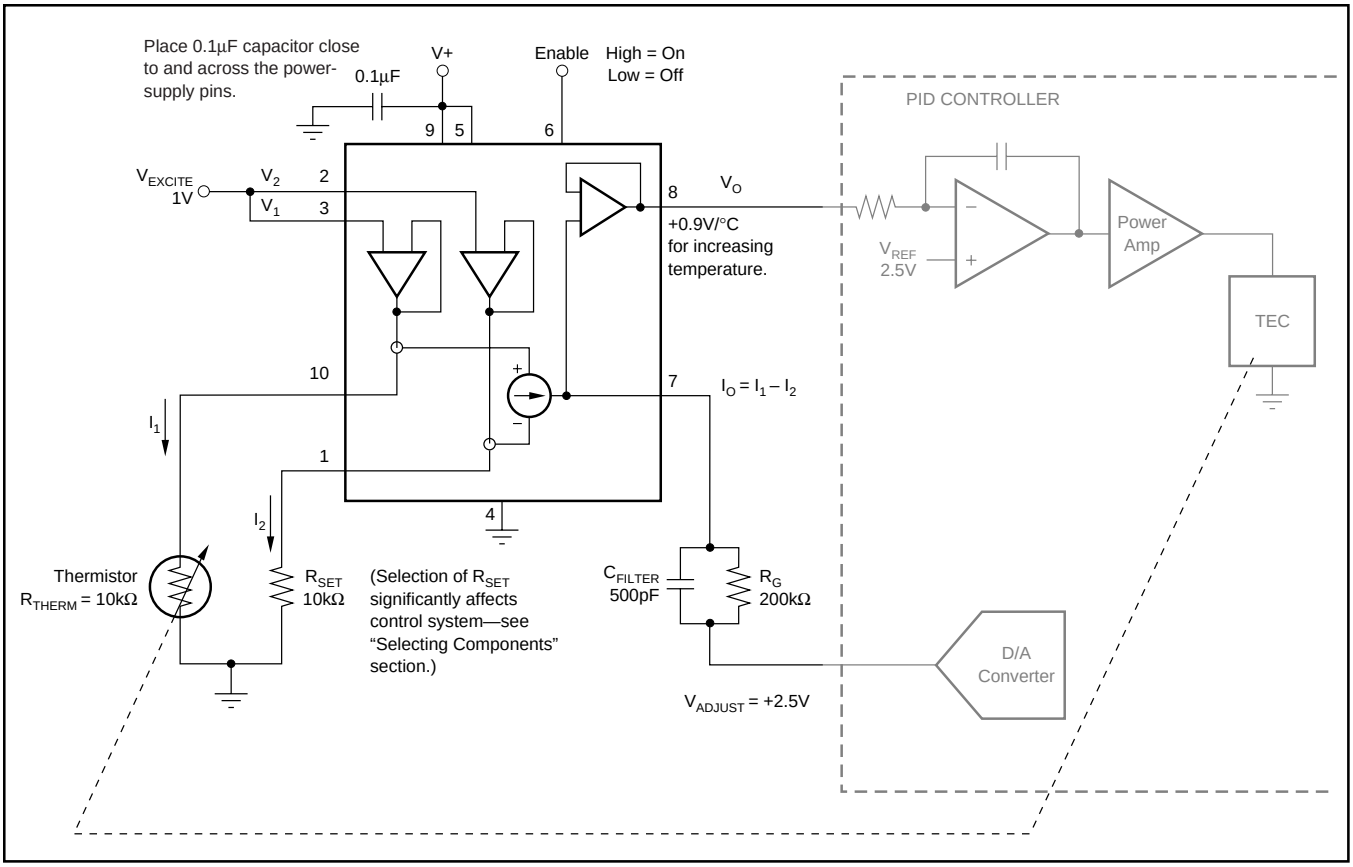


FIGURE 1. The INA330 In Simplified Temperature Control Loop.

SELECTING COMPONENTS

R_{SET} is the primary "reference" for the temperature control loop. Its absolute resistance controls the set-point temperature. Again, its initial accuracy can be calibrated, but its stability is crucial. Therefore, a high-quality, low-temperature coefficient type must be used.

A 25ppm/°C precision resistor changes 0.15% from –40°C to +85°C. This will produce a 0.03°C change in set-point temperature. This error is approximately three-times larger than that produced by the INA330.

The transfer function for the configuration shown in Figure 3 is:

$$V_O = V_{ADJ} + R_G(I_1 - I_2)$$

or

$$V_O = V_{ADJ} + R_G\left(\frac{V_1}{R_{THERM}} - \frac{V_2}{R_{SET}}\right)$$

With $V_1 = V_2 = V_{EXCITE}$,

$$V_O = V_{ADJ} + V_{EXCITE}\, R_G\left(\frac{1}{R_{THERM}} - \frac{1}{R_{SET}}\right)$$

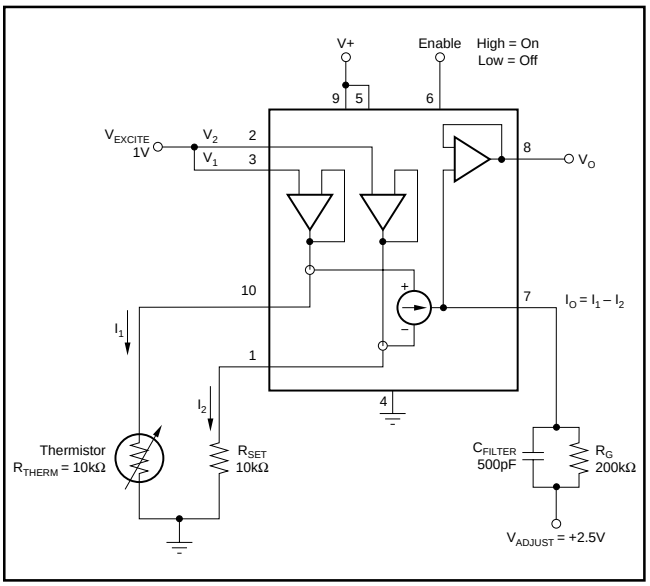


FIGURE 3. Basic Configuration for the INA330.

Nominal values should use $R_{SET} = R_{THERM} = 10k\Omega$ at the designed control temperature. Values less than 2kΩ can cause the voltage excitation buffers to become unstable. The buffer connected to pin 10 is characterized and tested to supply the changing current in the thermistor. The thermistor should not be connected to pin 1. An inversion of the control loop can be accomplished by simply reversing the connections to the TEC, or by creating the desired polarity in the intervening control circuitry. If differing values of V_1 and V_2 are used, resistor values should be chosen to maintain balanced currents, I_1 and I_2. Likewise, if a lower value of R_{SET} is used, the excitation voltage must be lowered to keep I_1 and I_2 at or below 125µA.

C_{FILTER} is calculated by:

$$C_{FILTER} = \frac{1}{2\pi R_G\,(1.6kHz)}$$

NOISE PERFORMANCE

Temperature control loops require low noise over a small bandwidth, typically 10Hz, or less. The INA330's internal auto-correction circuitry eliminates virtually all 1/f noise (noise that increases at low frequency). The peak-to-peak voltage noise due to I_{ERROR}, R_{THERM}, R_{SET}, and the buffers at 0.01Hz to 10Hz results in a 0.0001°C contribution.

OUTPUT

The INA330 output (pin 8) is capable of swinging to within 10mV of the power-supply rails. It is able to achieve rail-to-rail output performance while sinking or sourcing 12.5µA.

V_{ADJUST} can be used to create an offset voltage around which the output can be centered.

ENABLE FUNCTION

The INA330 is enabled by applying a logic HIGH voltage level to the Enable pin. Conversely, a logic LOW voltage level will disable the amplifier, reducing its supply current from 2.6mA to typically 2µA. This pin should be connected to a valid HIGH or LOW voltage or driven, not left open circuit. Applications not requiring disable can connect pin 6 directly to V+. The Enable pin can be modeled as a CMOS input gate, as shown in Figure 4.

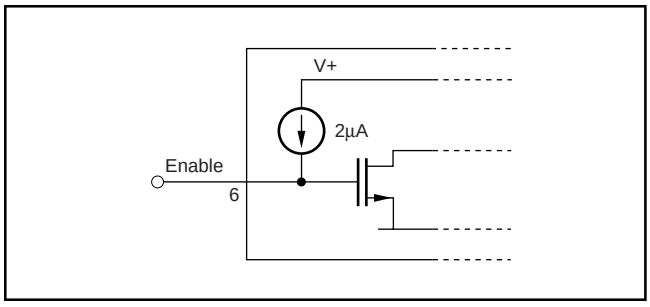


FIGURE 4. Enable Pin Model.

INSIDE THE INA330

The INA330 is designed and tested for amplifying 10kΩ thermistor signals used in the control of thermoelectric coolers for optical networking applications. The simplified schematic in Figure 5 shows the basic function of the INA330. An excitation voltage is applied as V_1 and V_2. Typically, these voltages are equal. They generate currents I_1 and I_2 in the thermistor and R_{SET} resistor.

Auto-corrected current mirror circuitry around A_1 and A_2 produce an output current, I_O, equal to the difference current $I_1 - I_2$. The gain is set by the value of R_G. The output voltage, V_O, is the voltage resulting from I_O flowing through R_G.

The INA330 uses internal charge pumps to create voltages beyond the power-supply rails. As a result, the voltage on R_G can actually swing 20mV below the negative power-supply rail, and 100mV beyond the positive supply rail. An internal oscillator has a frequency of 90kHz and accuracy of ±20%.

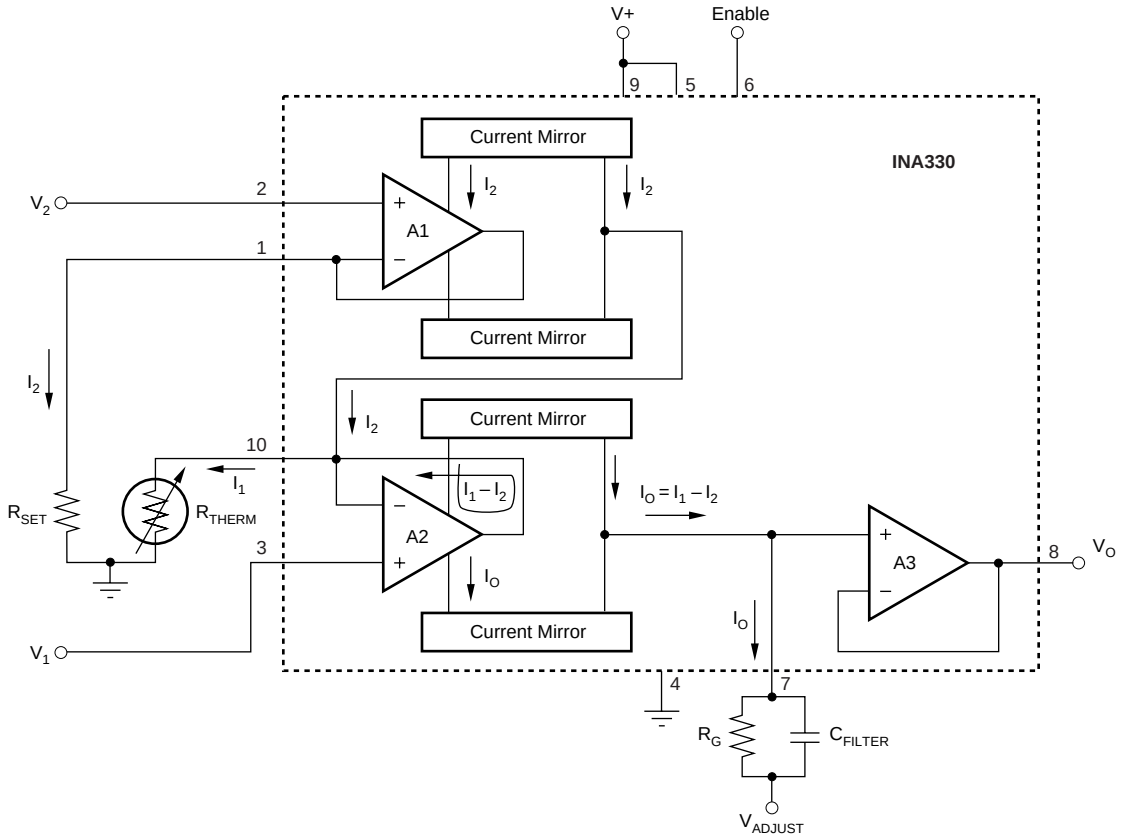


FIGURE 5. INA330 Simplified Schematic.

INA330 PIN 5

Pin 5 of the INA330 should be connected to V+ to ensure proper operation.

COMPLETE TEMPERATURE CONTROLLER

See Figure 6 for a complete temperature control loop with a TEC (thermoelectric cooler) for cooling and heating. PID (proportional, integral, differential) control circuitry is shown for loop compensation and stability.

The loop controls temperature to an adjustable set-point of 22.5°C to 27.5°C. The nominal 10kΩ at 25°C thermistor ranges from approximately 11.4kΩ to 8.7kΩ over this range. A 1V excitation voltage is applied to V_1 and V_2, producing a nominal 100µA current in the 10kΩ R_{SET} resistor. The thermistor current is approximately 100µA at 25°C, but will vary above or below this value over the ±2.5°C set-point temperature range. The difference of these two currents flows in the gain-set resistor, R_G. This produces a voltage output of approximately 0.9V/°C.

The set-point temperature is adjusted with V_{ADJ}. Thus, the voltage at V_O is the sum of $(I_O)(R_G) + V_{ADJ}$. V_{ADJ} can be manually adjusted or set with a Digital-to-Analog (D/A) converter. Optionally, set-point temperature can be adjusted by choosing a different fixed value resistor more closely approximating the value of R_{THERM} at the desired temperature.

The noninverting input of the integrator in the PID compensation is connected to V_{BIAS}. Thus, the feedback loop will drive the heating or cooling of the TEC to force V_O to equal V_{BIAS}. V_{ADJ} = 2.5V will produce a set-point temperature of

25°C. V_{ADJ} = 2.5V + 0.9V will change the set-point by 1°C. A 0V to 5V D/A converter will provide approximately ±2.5°C adjustment range. A 12-bit D/A converter will allow for approximately 0.001°C resolution on the set-point temperature.

For best temperature stability, the set-point temperature voltage should be derived ratiometrically from V_{BIAS}. A D/A converter used to derive the set-point voltage should share the same reference voltage source as V_{BIAS}. Likewise, the 1V source for V_1 and V_2 should be derived from the same reference.

The PID loop compensation can be optimized for loop stability and best response to thermal transients by adjusting C_1, C_2, C_3, R_2, R_3, and R_4. This is highly dependant on the thermal characteristics of the temperature-controlled block and thermistor/TEC mounting. Figure 7 shows a circuit that can be used as an intermediate circuit to easily adjust components and determine system requirements.

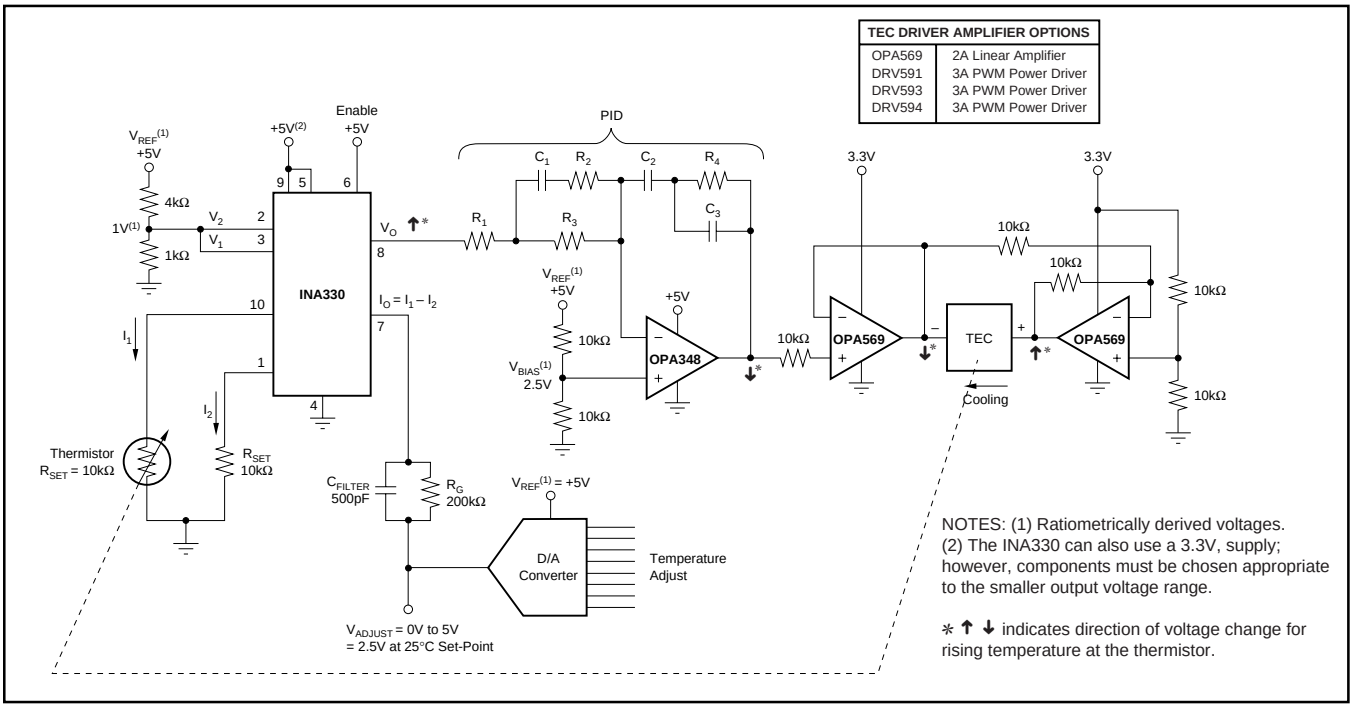


FIGURE 6. PID Temperature Control Loop.

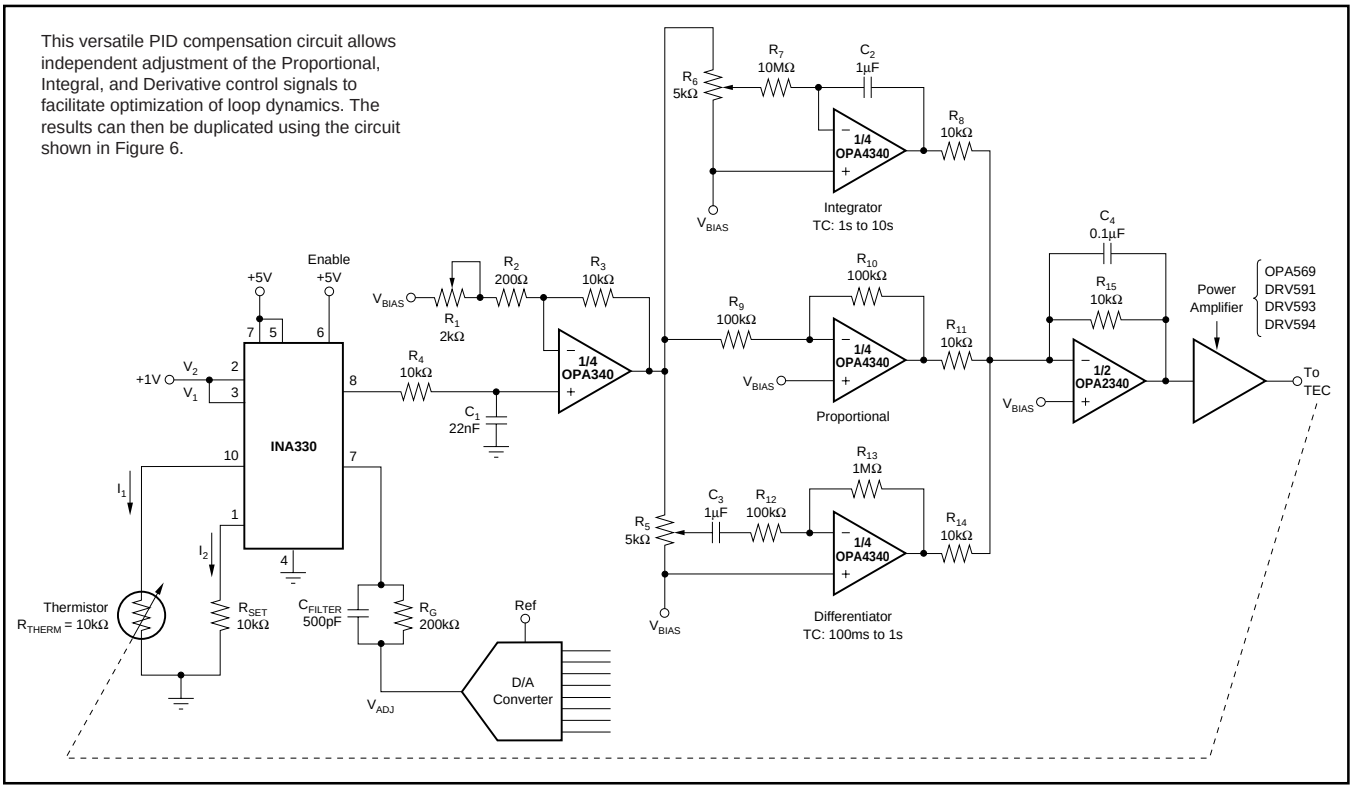


FIGURE 7. Diagnostic and Optimization PID Temperature Control Loop.

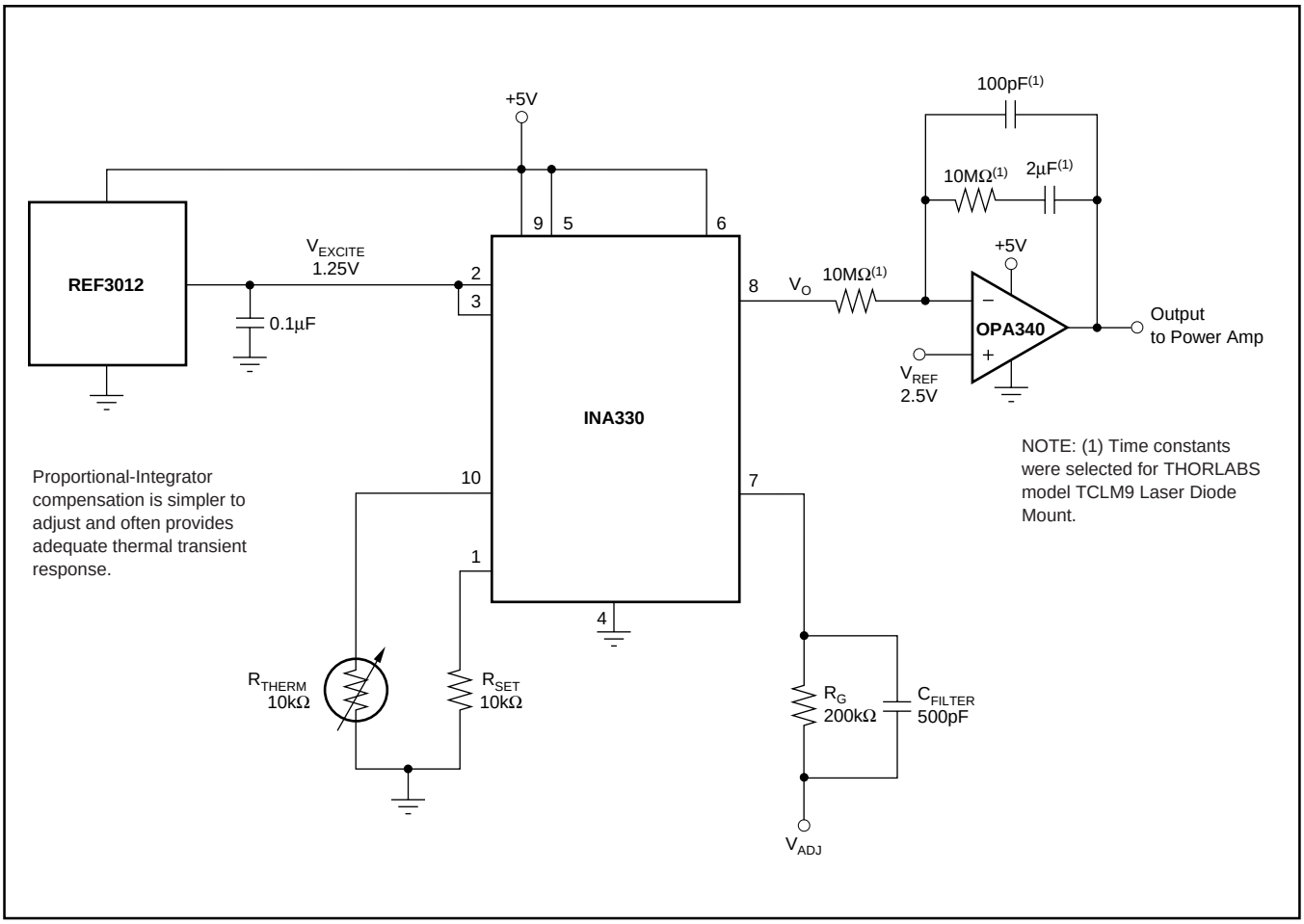


FIGURE 8. Simple PI Temperature Control Amplifier.

FILTERING

Subsequent stages will frequently provide adequate filtering for the INA330. However, filtering can be adjusted through selection of $R_G C_{FILTER}$, and by adding a filter at V_O for the desired trade-off of noise and bandwidth. Adjustment of these components will result in more or less ripple due to auto-correction circuitry noise and will also affect broadband noise.

It is generally desirable to keep any resistor added at V_O (see R_O in Figure 9) relatively low to avoid DC gain error created by the subsequent stage loading. This may result in relatively high values for the filter capacitor at V_O to produce the desired filter response. The impedance of this filter can be scaled higher to produce smaller capacitor values if the load impedance is very high. Electrolytic capacitors are not recommended for the filters due to dielectric absorption effects.

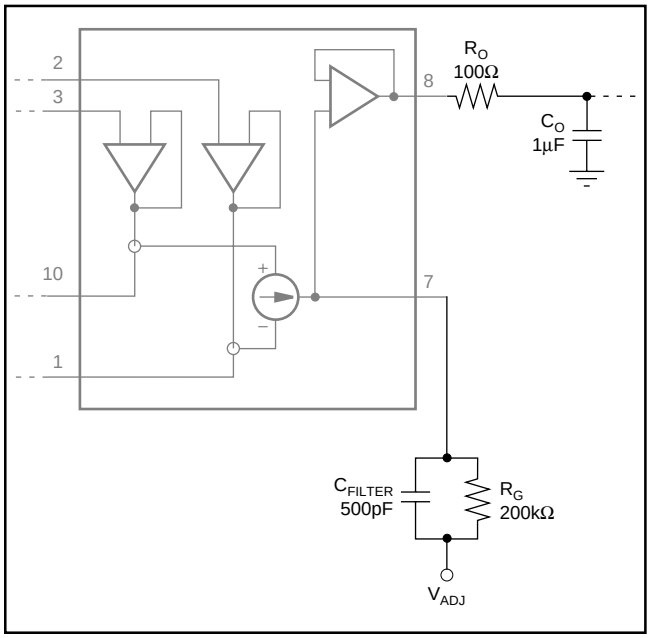


FIGURE 9. Required 1.6kHz (or lower) Filtering.

DIGITALLY COMPENSATED LOOP

The PID compensation can be replaced with a microcontroller or DSP, as shown in Figure 10. An Analog-to-Digital (A/D) converter would be used to digitize the output of the INA330. The analog PID provides sufficient filtering inherently, and, therefore requires no additional filtering. The digital control loop shown in Figure 10 does not provide this inherent filtering, requiring additional output filtering (R_O and C_O) as shown to avoid sampling the internal chopping noise of the INA330 and the A/D converter input and affecting accuracy. High-frequency noise is created by internal auto-correction circuitry and is highly dependent on the filter characteristics chosen. "Spurs" occur at approximately 90kHz and its harmonics which is reduced by additional filtering at or below 1kHz. This may be the dominant source of noise visible when viewing the output on an oscilloscope. Low cutoff frequency filters will provide lowest noise.

TRADITIONAL BRIDGE CIRCUIT

The traditional bridge circuit (Figure 11) uses three matched resistors and a thermistor to detect temperature changes. The INA326 and INA327 instrumentation amplifiers are well suited to a bridge implementation for thermistor measurement.

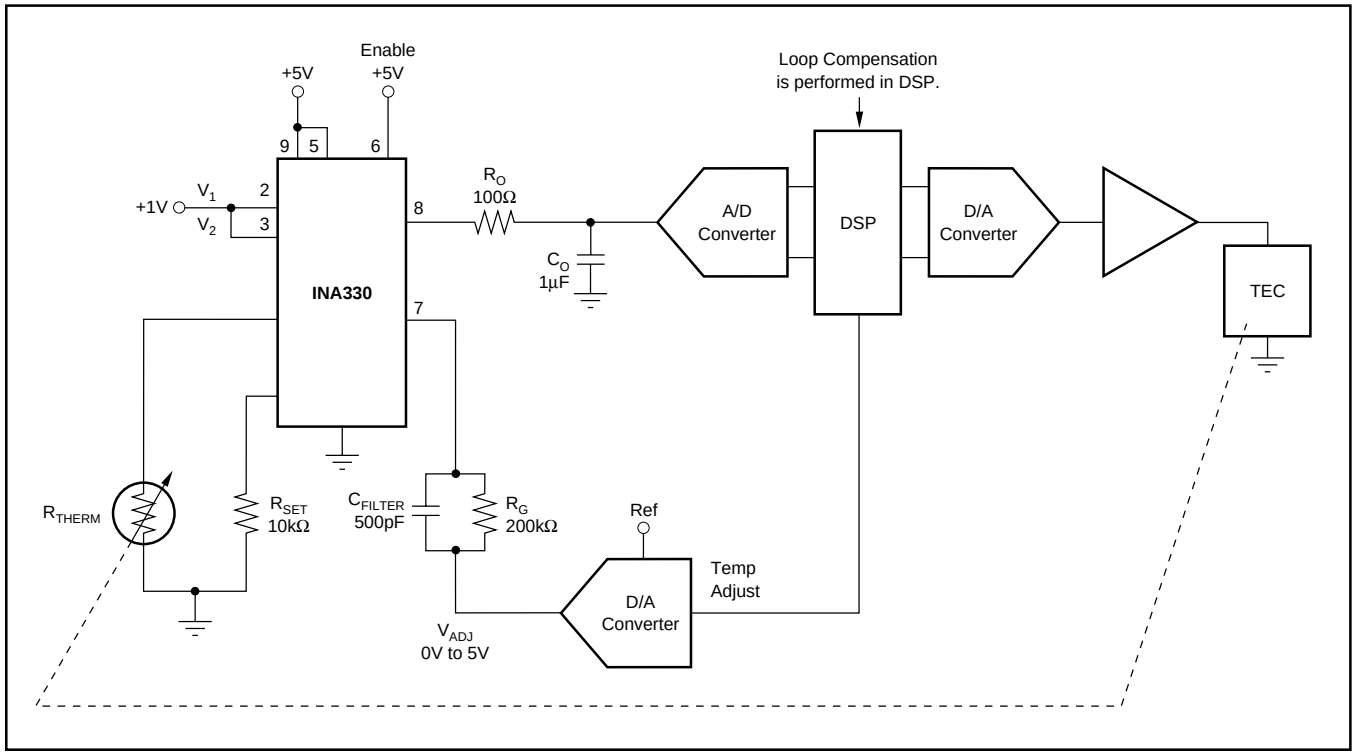


FIGURE 10. Digitally Compensated Loop.

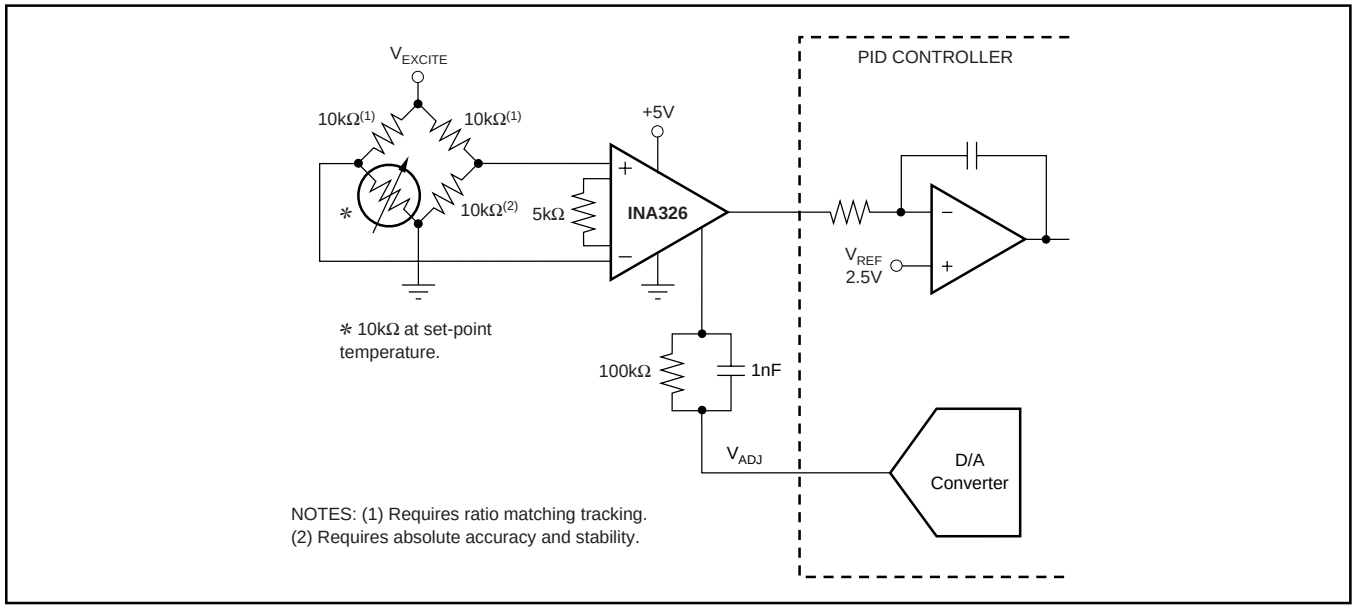
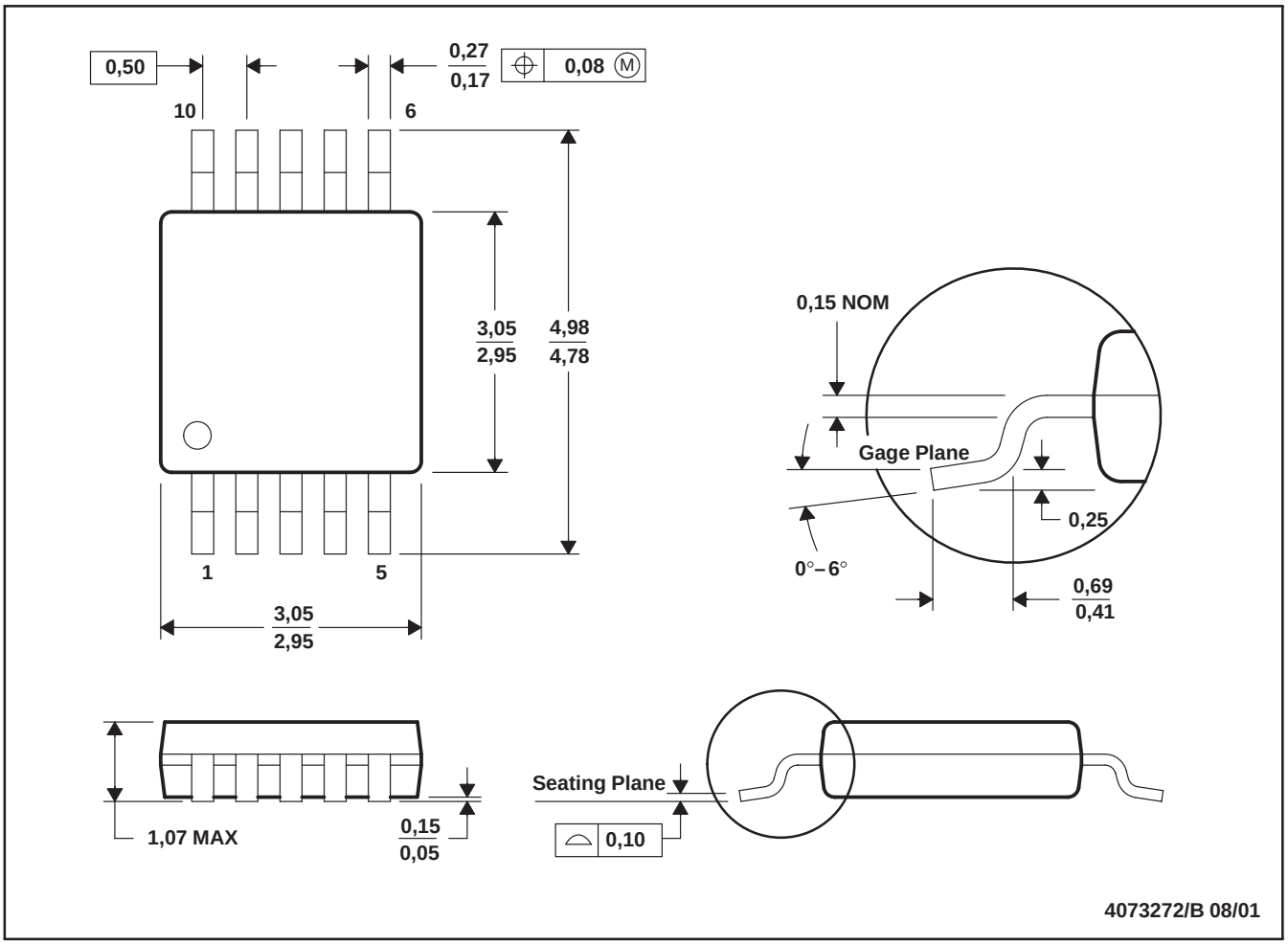


FIGURE 11. Traditional Bridge Circuit.

DGS (S-PDSO-G10) **PLASTIC SMALL-OUTLINE PACKAGE**



NOTES: A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Body dimensions do not include mold flash or protrusion.
A. Falls within JEDEC MO-187

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
INA330AIDGST	ACTIVE	VSSOP	DGS	10	250	RoHS & Green	Call TI | NIPDAUAG	Level-2-260C-1 YEAR	-40 to 85	TLB	Samples

(1) The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".
RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.
Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

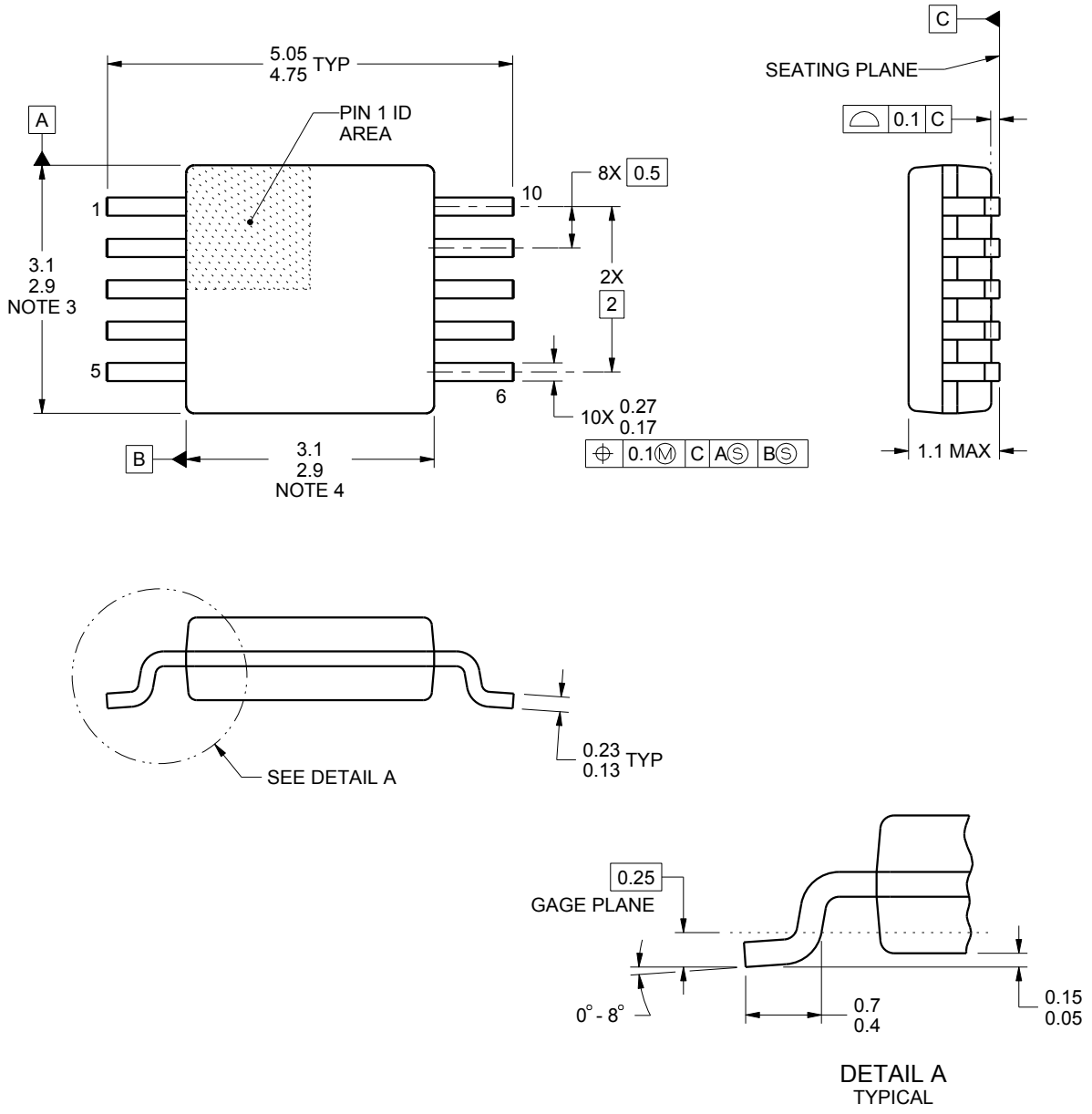
(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

PACKAGE OUTLINE

DGS0010A

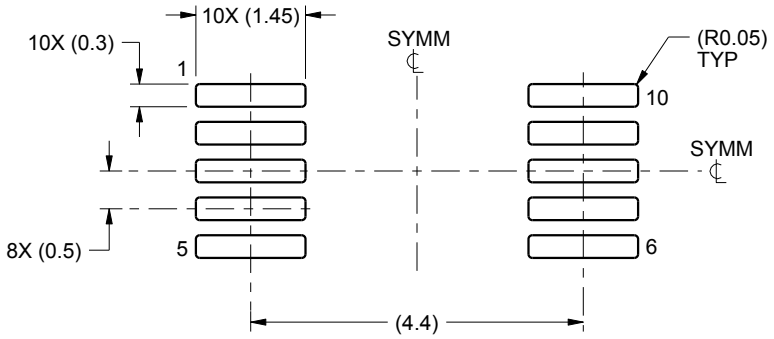
VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE

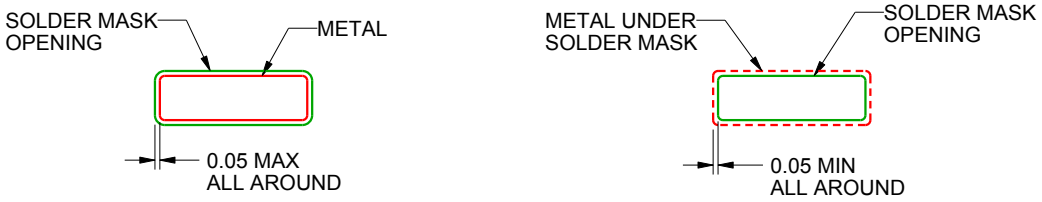


NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187, variation BA.



LAND PATTERN EXAMPLE
SCALE:10X

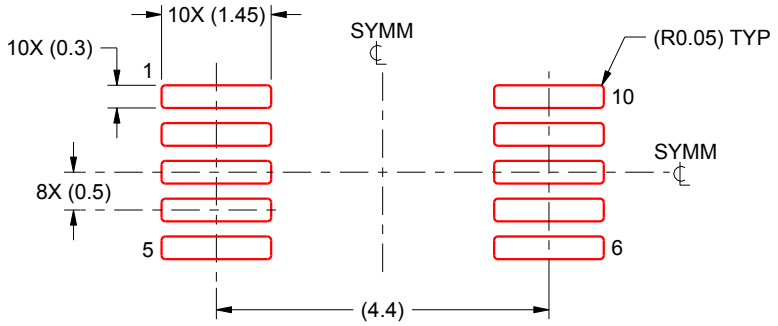


SOLDER MASK DETAILS
NOT TO SCALE

4221984/A 05/2015

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:10X

4221984/A 05/2015

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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