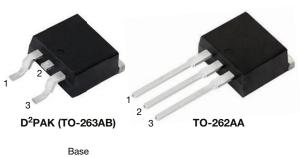
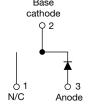
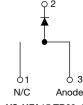
VS-HFA15TB60S-M3, VS-HFA15TB60-1-M3

Vishay Semiconductors

HEXFRED®, Ultrafast Soft Recovery Diode, 15 A







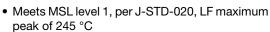
VS-HFA15 TB60S-M3

VS-HFA15 TB60-1-M3

| PRIMARY CHARACTERISTICS | | | | | | |
|----------------------------------|---|--|--|--|--|--|
| I _{F(AV)} | 15 A | | | | | |
| V_{R} | 600 V | | | | | |
| V _F at I _F | 1.2 V | | | | | |
| t _{rr} (typ.) | 23 ns | | | | | |
| T _J max. | 150 °C | | | | | |
| Package | D ² PAK (TO-263AB), TO-262AA | | | | | |
| Circuit configuration | Single | | | | | |

FEATURES

- Ultrafast and ultrasoft recovery
- Very low I_{RRM} and Q_{rr}





- Designed and qualified for industrial level
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

BENEFITS

- Reduced RFI and EMI
- Reduced power loss in diode and switching transistor
- Higher frequency operation
- · Reduced snubbing
- · Reduced parts count

DESCRIPTION

VS-HFA15TB60S, VS-HFA15TB60-1 is a state of the art ultrafast recovery diode. Employing the latest in epitaxial construction and advanced processing techniques it features a superb combination of characteristics which result in performance which is unsurpassed by any rectifier previously available. With basic ratings of 600 V and 15 A continuous current, the VS-HFA15TB60S. VS-HFA15TB60-1 is especially well suited for use as the companion diode for IGBTs and MOSFETs. In addition to ultrafast recovery time, the HEXFRED® product line features extremely low values of peak recovery current (I_{RRM}) and does not exhibit any tendency to "snap-off" during the tb portion of recovery. The HEXFRED features combine to offer designers a rectifier with lower noise and significantly lower switching losses in both the diode and the switching transistor. These HEXFRED advantages can help to significantly reduce snubbing, component count and sizes. The HEXFRED VS-HFA15TB60S, VS-HFA15TB60-1 is ideally suited for applications in power supplies and power conversion systems (such as inverters), motor drives, and many other similar applications where high speed, high efficiency is needed.

| ABSOLUTE MAXIMUM RATINGS | | | | | | | |
|--|-----------------------------------|-------------------------|-------------|-------|--|--|--|
| PARAMETER | SYMBOL | TEST CONDITIONS | VALUES | UNITS | | | |
| Cathode to anode voltage | V _R | | 600 | V | | | |
| Maximum continuous forward current | I _F | T _C = 100 °C | 15 | | | | |
| Single pulse forward current | I _{FSM} | | 150 | Α | | | |
| Maximum repetitive forward current | I _{FRM} | | 60 | | | | |
| Maximum naucas discination | ם | T _C = 25 °C | 74 | W | | | |
| Maximum power dissipation | P_D | T _C = 100 °C | 29 | VV | | | |
| Operating junction and storage temperature range | T _J , T _{Stg} | | -55 to +150 | °C | | | |



VS-HFA15TB60S-M3, VS-HFA15TB60-1-M3

www.vishay.com Vishay Semiconductors

| ELECTRICAL SPECIFICATIONS (T _J = 25 °C unless otherwise specified) | | | | | | | | |
|--|-----------------|--|-----------------|-----|-----|------|-------|--|
| PARAMETER | SYMBOL | TEST CONDITIONS | TEST CONDITIONS | | | | UNITS | |
| Cathode to anode breakdown voltage | V_{BR} | I _R = 100 μA | | 600 | - | - | | |
| | | I _F = 15 A | | - | 1.3 | 1.7 | V | |
| Maximum forward voltage | V_{FM} | I _F = 30 A | See fig. 1 | - | 1.5 | 2.0 | | |
| | | I _F = 15 A, T _J = 125 °C | | - | 1.2 | 1.6 | | |
| Maximum reverse | | $V_R = V_R$ rated | See fig. 2 | - | 1.0 | 10 | | |
| leakage current | I _{RM} | $T_J = 125 ^{\circ}\text{C}, V_R = 0.8 \text{x} V_R \text{rated}$ | See lig. 2 | - | 400 | 1000 | μΑ | |
| Junction capacitance | C _T | V _R = 200 V | See fig. 3 | - | 25 | 50 | pF | |
| Series inductance | L _S | Measured lead to lead 5 mm from pa | ackage body | - | 8.0 | - | nH | |

| DYNAMIC RECOVERY | CHARACT | TERISTICS (T _J = 25 | °C unless otherwise | specifie | d) | | |
|---|---------------------------|--|--|----------|------|------|-------------|
| PARAMETER | SYMBOL | TEST COM | NDITIONS | MIN. | TYP. | MAX. | UNITS |
| D | t _{rr} | $I_F = 1.0 \text{ A}, dI_F/dt = 200 \text{ A}$ | V/μs, V _R = 30 V | - | 23 | - | |
| Reverse recovery time See fig. 5 | t _{rr1} | T _J = 25 °C | | - | 50 | 60 | ns |
| | t _{rr2} | T _J = 125 °C | | - | 105 | 120 | |
| Peak recovery current | I _{RRM1} | T _J = 25 °C | $I_F = 15 \text{ A}$ $dI_F/dt = 200 \text{ A/}\mu\text{s}$ $V_R = 200 \text{ V}$ | - | 4.5 | 6.0 | - A - nC |
| See fig. 6 | I _{RRM2} | T _J = 125 °C | | - | 6.5 | 10 | |
| Reverse recovery charge | Q _{rr1} | T _J = 25 °C | | - | 84 | 180 | |
| See fig. 7 | Q _{rr2} | T _J = 125 °C | | - | 241 | 600 | 110 |
| Peak rate of fall of recovery | dI _{(rec)M} /dt1 | T _J = 25 °C | | - | 188 | - | |
| current during t _b See fig. 8 | dI _{(rec)M} /dt2 | T _J = 125 °C | | - | 160 | - | A/μs |

| THERMAL - MECHANICAL SPECIFICATIONS | | | | | | | |
|---|-------------------|---|------|-------------|-------|-------|--|
| PARAMETER | SYMBOL | TEST CONDITIONS | MIN. | TYP. | MAX. | UNITS | |
| Lead temperature | T _{lead} | 0.063" from case (1.6 mm) for 10 s | - | - | 300 | °C | |
| Thermal resistance, junction-to-case | R _{thJC} | | - | - | 1.7 | | |
| Thermal resistance, junction-to-ambient | R _{thJA} | Typical socket mount | - | - | 80 | K/W | |
| Thermal resistance, case-to-heatsink | R _{thCS} | Mounting surface, flat, smooth, and greased | - | 0.5 | - | | |
| Weight | | | - | 2.0 | - | g | |
| vveigni | | | - | 0.07 | - | oz. | |
| Marking dayioo | | Case style D ² PAK (TO-263AB) | | HFA15 | TB60S | | |
| Marking device | | Case style TO-262AA | | HFA15TB60-1 | | | |

www.vishay.com

Vishay Semiconductors

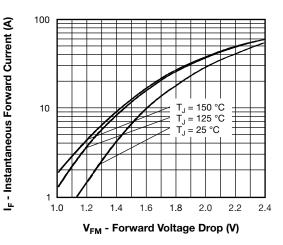


Fig. 1 - Maximum Forward Voltage Drop vs. Instantaneous Forward Current

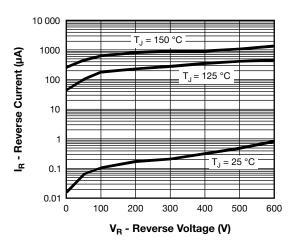


Fig. 2 - Typical Reverse Current vs. Reverse Voltage

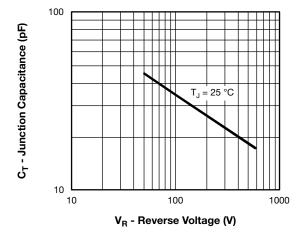


Fig. 3 - Typical Junction Capacitance vs. Reverse Voltage

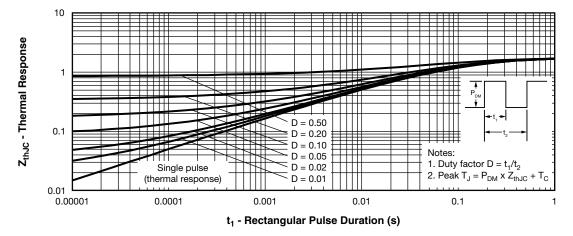


Fig. 4 - Maximum Thermal Impedance Z_{thJC} Characteristics

www.vishay.com

Vishay Semiconductors

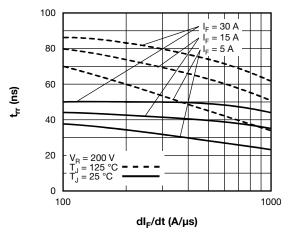


Fig. 5 - Typical Reverse Recovery Time vs. dl_F/dt

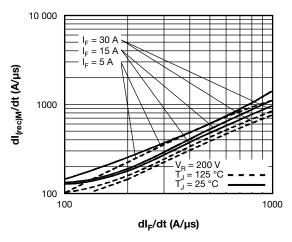


Fig. 8 - Typical $dI_{(rec)M}/dt$ vs. dI_F/dt

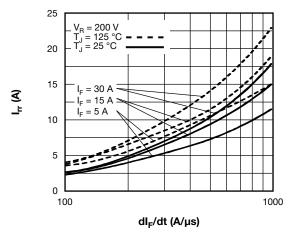


Fig. 6 - Typical Recovery Current vs. dl_F/dt

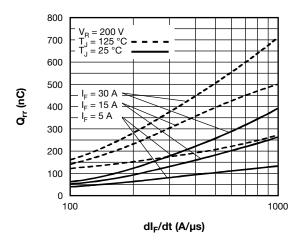
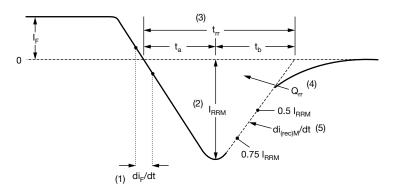


Fig. 7 - Typical Stored Charge vs. dI_F/dt

www.vishay.com



- (1) di_F/dt rate of change of current through zero crossing
- (2) I_{RRM} peak reverse recovery current
- (3) $\rm t_{rr}$ reverse recovery time measured from zero crossing point of negative going $\rm I_{r}$ to point where a line passing through 0.75 $\rm I_{RRM}$ and 0.50 $\rm I_{RRM}$ extrapolated to zero current.
- (4) $\mathbf{Q}_{\rm rr}$ area under curve defined by $\mathbf{t}_{\rm rr}$ and $\mathbf{I}_{\rm RRM}$

$$Q_{rr} = \frac{t_{rr} \times I_{RRM}}{2}$$

(5) $di_{(rec)M}/dt$ - peak rate of change of current during t_b portion of t_{rr}

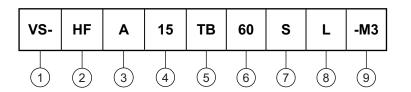
Fig. 9 - Reverse Recovery Waveform and Definitions

VS-HFA15TB60S-M3, VS-HFA15TB60-1-M3

Vishay Semiconductors

ORDERING INFORMATION TABLE

Device code



1 - Vishay Semiconductors product

2 - HEXFRED® family

Electron irradiated

Current rating (15 = 15 A)

5 - Package: TB = TO-220

6 - Voltage rating (60 = 600 V)

 $\overline{7}$ - • S = D²PAK (TO-263AB)

- • -1 = TO-262AA

8 - • None = tube (50 pieces)

• L = tape and reel (left oriented, for D2PAK (TO-263AB) package)

• R = tape and reel (right oriented, for D²PAK (TO-263AB) package)

9 - -M3 = halogen-free, RoHS-compliant, and terminations lead (Pb)-free

| ORDERING INFORMATION (Example) | | | | | | |
|--------------------------------|---------------|-------------------------|--|--|--|--|
| PREFERRED P/N | BASE QUANTITY | PACKAGING DESCRIPTION | | | | |
| VS-HFA15TB60S-M3 | 50 | Antistatic plastic tube | | | | |
| VS-HFA15TB60SL-M3 | 800 | 13" diameter reel | | | | |
| VS-HFA15TB60SR-M3 | 800 | 13" diameter reel | | | | |
| VS-HFA15TB60-1-M3 | 50 | Antistatic plastic tube | | | | |

| LINKS TO RELATED DOCUMENTS | | | | | | | |
|----------------------------|-------------------------------|--------------------------|--|--|--|--|--|
| Dimensions | D ² PAK (TO-263AB) | www.vishay.com/doc?96164 | | | | | |
| Differsions | TO-262AA | www.vishay.com/doc?96165 | | | | | |
| Part marking information | D ² PAK (TO-263AB) | www.vishay.com/doc?95444 | | | | | |
| | TO-262AA | www.vishay.com/doc?95443 | | | | | |
| Packaging information | | www.vishay.com/doc?96424 | | | | | |
| SPICE model | | www.vishay.com/doc?95357 | | | | | |



Vishay Semiconductors

D²PAK

DIMENSIONS in millimeters and inches



| SYMBOL | MILLIMETERS | | INC | HES | NOTES | es sv | SYMBOL | MILLIM | ETERS | INC | HES | NOTES |
|----------|-------------|-------|-------|-------|-------|-------|----------|--------|-------|-------|-------|-------|
| STIVIDOL | MIN. | MAX. | MIN. | MAX. | NOIES | | STINIBUL | MIN. | MAX. | MIN. | MAX. | NOTES |
| Α | 4.06 | 4.83 | 0.160 | 0.190 | | | D1 | 6.86 | 8.00 | 0.270 | 0.315 | 3 |
| A1 | 0.00 | 0.254 | 0.000 | 0.010 | | | E | 9.65 | 10.67 | 0.380 | 0.420 | 2, 3 |
| b | 0.51 | 0.99 | 0.020 | 0.039 | | | E1 | 7.90 | 8.80 | 0.311 | 0.346 | 3 |
| b1 | 0.51 | 0.89 | 0.020 | 0.035 | 4 | | е | 2.54 | BSC | 0.100 | BSC | |
| b2 | 1.14 | 1.78 | 0.045 | 0.070 | | | Н | 14.61 | 15.88 | 0.575 | 0.625 | |
| b3 | 1.14 | 1.73 | 0.045 | 0.068 | 4 | | L | 1.78 | 2.79 | 0.070 | 0.110 | |
| С | 0.38 | 0.74 | 0.015 | 0.029 | | | L1 | - | 1.65 | - | 0.066 | 3 |
| c1 | 0.38 | 0.58 | 0.015 | 0.023 | 4 | | L2 | 1.27 | 1.78 | 0.050 | 0.070 | |
| c2 | 1.14 | 1.65 | 0.045 | 0.065 | | | L3 | 0.25 | BSC | 0.010 | BSC | |
| D | 8.51 | 9.65 | 0.335 | 0.380 | 2 | | L4 | 4.78 | 5.28 | 0.188 | 0.208 | |

Notes

- (1) Dimensioning and tolerancing per ASME Y14.5 M-1994
- (2) Dimension D and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outmost extremes of the plastic body
- (3) Thermal pad contour optional within dimension E, L1, D1 and E1
- (4) Dimension b1 and c1 apply to base metal only
- (5) Datum A and B to be determined at datum plane H
- (6) Controlling dimension: inches
- (7) Outline conforms to JEDEC® outline TO-263AB

Revision: 13-Jul-17 Document Number: 96164

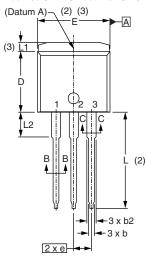


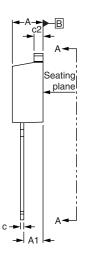
Vishay Semiconductors

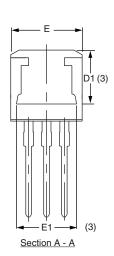
TO-262AA

DIMENSIONS in millimeters and inches

Modified JEDEC® outline TO-262







⊕ 0.010 **M** A**M** B

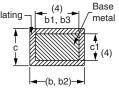
Lead assignments



Diodes 1. - Anode (two die)/open (one die)

2., 4. - Cathode

3. - Anode



Section B - B and C - C Scale: None

| CVMPOL | MILLIN | METERS | INC | INCHES | | | |
|--------|---------|--------|-------|--------|-------|--|--|
| SYMBOL | MIN. | MAX. | MIN. | MAX. | NOTES | | |
| Α | 4.06 | 4.83 | 0.160 | 0.190 | | | |
| A1 | 2.03 | 3.02 | 0.080 | 0.119 | | | |
| b | 0.51 | 0.99 | 0.020 | 0.039 | | | |
| b1 | 0.51 | 0.89 | 0.020 | 0.035 | 4 | | |
| b2 | 1.14 | 1.78 | 0.045 | 0.070 | | | |
| b3 | 1.14 | 1.73 | 0.045 | 0.068 | 4 | | |
| С | 0.38 | 0.74 | 0.015 | 0.029 | | | |
| c1 | 0.38 | 0.58 | 0.015 | 0.023 | 4 | | |
| c2 | c2 1.14 | 1.65 | 0.045 | 0.065 | | | |
| D | 8.51 | 9.65 | 0.335 | 0.380 | 2 | | |
| D1 | 6.86 | 8.00 | 0.270 | 0.315 | 3 | | |
| E | 9.65 | 10.67 | 0.380 | 0.420 | 2, 3 | | |
| E1 | 7.90 | 8.80 | 0.311 | 0.346 | 3 | | |
| е | 2.54 | BSC | 0.10 | 0 BSC | | | |
| L | 13.46 | 14.10 | 0.530 | 0.555 | | | |
| L1 | - | 1.65 | - | 0.065 | 3 | | |
| L2 | 3.56 | 3.71 | 0.140 | 0.146 | | | |

Notes

(4) Dimension b1 and c1 apply to base metal only

Controlling dimension: inches

⁽¹⁾ Dimensioning and tolerancing as per ASME Y14.5M-1994
(2) Dimension D and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outmost extremes of the plastic body

Thermal pad contour optional within dimension E, L1, D1 and E1

Outline conform to JEDEC® TO-262 except A1 (max.), b (min., max.), b1 (min.), b2 (max.), c (min.), c1(min.), c2 (max.), D (min.), E (max.), L1 (max.), L2 (min., max.)



Legal Disclaimer Notice

Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Vishay products are not designed for use in life-saving or life-sustaining applications or any application in which the failure of the Vishay product could result in personal injury or death unless specifically qualified in writing by Vishay. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.