End of Life - Last Available Purchase Date: 30-September-2021



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# **Aluminum Capacitors**



QUICK REFERENCE DATA				
DESCRIPTION	VALUE			
Nominal case size (Ø D x L in mm)	4 x 5.3 to 12.5 x 13.5			
Rated capacitance range, C <sub>R</sub>	10 μF to 2200 μF			
Capacitance tolerance	± 20 %			
Rated voltage range	6.3 V to 50 V			
Category temperature range	-40 °C to 105 °C			
Load life	2000 h			
Based on sectional specification	IEC 60384-4 / EN130300			
Climatic category IEC 60068	40 / 105 / 56			

## FEATURES

- Load life: 2000 h at 105 °C
- Miniature dimension
- SMD style
- Reflow soldering
- Polarized aluminum electrolytic capacitors
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

### **APPLICATIONS**

- Industrial electronics, automotive electronics, telecommunication systems
- Smoothing and filtering
- Miniature power supply units, dc-to-dc converters

### PACKAGING

Supplied in blister tape.

SELECTION CHART FOR C <sub>R</sub> , U <sub>R</sub> , and relevant nominal case sizes (Ø D x L in mm)										
C <sub>R</sub>		RATED VOLTAGE (V)								
(μ <b>F</b> )	6.3	10	16	25	35	50				
10	$\rightarrow$	$\rightarrow$	4 x 5.3	$\rightarrow$	5 x 5.3	6.3 x 5.8				
22	$\rightarrow$	$\rightarrow$	$\rightarrow$	6.3 x 5.8	6.3 x 5.8	8 x 6.2				
33	$\rightarrow$	$\rightarrow$	6.3 x 5.8	6.3 x 5.8	8 x 6.2	8 x 10				
47	5 x 5.3	$\rightarrow$	6.3 x 5.8	8 x 6.2	8 x 10	10 x 10				
100	$\rightarrow$	6.3 x 5.8	$\rightarrow$	8 x 10	$\rightarrow$	10 x 10				
220	$\rightarrow$	8 x 10	10 x 10	$\rightarrow$	10 x 10	12.5 x 13.5				
330	8 x 10	$\rightarrow$	10 x 10	10 x 10	12.5 x 13.5	-				
470	$\rightarrow$	10 x 10	10 x 10	10 x 10	12.5 x 13.5	-				
680	$\rightarrow$	$\rightarrow$	$\rightarrow$	12.5 x 13.5	-	-				
1000	$\rightarrow$	10 x 10	12.5 x 13.5	-	-	-				
1500	10 x 10	12.5 x 13.5	-	-	-	-				
2200	12.5 x 13.5	-	-	-	-	-				



ECV

COMPLIANT

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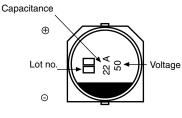


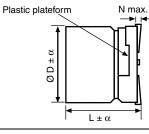
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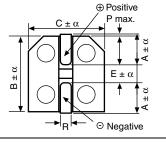
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DIMENSIONS in millimeters									
CASE SIZE CODE	<b>D ±</b> α	<b>L ±</b> α	<b>Α ±</b> α	<b>Β ±</b> α	<b>C ±</b> α	<b>Ε</b> ±α	R	Ν	Р
BB	4 ± 0.5	5.3 ± 0.2	1.9 ± 0.2	$4.3 \pm 0.2$	4.3 ± 0.2	1.0 ± 0.2	0.5 to 0.8	0.3	0.5
BC	5 ± 0.5	5.3 ± 0.2	$2.3 \pm 0.2$	5.3 ± 0.2	5.3 ± 0.2	1.4 ± 0.2	0.5 to 0.8	0.3	0.5
AD	$6.3 \pm 0.5$	$5.8 \pm 0.3$	$2.4 \pm 0.2$	$6.6 \pm 0.2$	$6.6 \pm 0.2$	$2.2 \pm 0.2$	0.5 to 0.8	0.3	0.5
BM	$6.3 \pm 0.5$	$7.7 \pm 0.4$	$2.4 \pm 0.2$	$6.6 \pm 0.2$	$6.6 \pm 0.2$	$2.2 \pm 0.2$	0.5 to 0.8	0.3	0.5
AE	8 ± 0.5	$6.2 \pm 0.4$	$3.3 \pm 0.2$	8.3 ± 0.2	8.3 ± 0.2	$2.3 \pm 0.2$	0.5 to 0.8	0.3	0.5
AF	8 ± 0.5	10 ± 0.5	$2.9 \pm 0.2$	8.3 ± 0.2	8.3 ± 0.2	3.1 ± 0.2	0.8 to 1.1	0.3	0.5
AG	10 ± 0.5	10 ± 0.5	$3.2 \pm 0.2$	10.3 ± 0.2	10.3 ± 0.2	$4.5 \pm 0.2$	0.8 to 1.1	0.3	0.5
AH	12.5 ± 0.5	13.5 ± 0.5	$4.6 \pm 0.2$	12.8 ± 0.2	12.8 ± 0.2	4.5 ± 0.2	1.1 to 1.4	0.3	0.5







ELECTRICAL DATA					
SYMBOL	DESCRIPTION				
U <sub>R</sub>	Rated voltage				
C <sub>R</sub>	Rated capacitance at 120 Hz				
tan δ	Max. dissipation factor at 120 Hz				
R <sub>ESR</sub>	Max. equivalent series resistance at 120 Hz				
I <sub>R</sub>	Rated alternating current at 120 Hz and upper category temperature				

#### Note

• Unless otherwise specified, all electrical values apply at  $T_{amb}$  = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %.

### **ORDERING EXAMPLE**

ECV 220  $\mu F$  / 35 V,  $\pm$  20 %, size 10 mm x 10 mm Ordering code: MALSECV00AG322FARK

For Standard Packaging Quantity (SPQ) and Minimum Order Quantity (MOQ) please refer to our price list or contact customer service.

ELEC	ELECTRICAL DATA AND ORDERING INFORMATION								
U <sub>R</sub> (V)	С <sub>R</sub> 120 Hz (µF)	DIMENSIONS D x L (mm)	tan δ 120 Hz	R <sub>ESR</sub> 120 Hz / 20 °C (Ω)	l <sub>R</sub> 120 Hz / 105 °C (mA)	WEIGHT (g)	CATALOG NUMBER		
	47	5 x 5.3	0.22	6.21	36	0.17	MALSECV00BC247BARK		
6.3	330	8 x 10	0.28	1.13	288	1.00	MALSECV00AF333BARK		
0.5	1500	10 x 10	0.28	0.25	560	1.21	MALSECV00AG415BARK		
	2200	12.5 x 13.5	0.28	0.17	730	2.00	MALSECV00AH422BARK		
	100	6.3 x 5.8	0.19	2.52	60	0.30	MALSECV00AD310CARK		
	220	8 x 10	0.24	1.45	173	1.00	MALSECV00AF322CARK		
10	470	10 x 10	0.24	0.68	351	1.21	MALSECV00AG347CARK		
	1000	10 x 10	0.24	0.32	550	1.21	MALSECV00AG410CARK		
	1500	12.5 x 13.5	0.24	0.21	650	2.00	MALSECV00AH415CARK		
	10	4 x 5.3	0.16	21.22	17	0.12	MALSECV00BB210DARK		
	33	6.3 x 5.8	0.16	6.43	40	0.30	MALSECV00AD233DARK		
	47	6.3 x 5.8	0.16	4.52	50	0.30	MALSECV00AD247DARK		
16	220	10 x 10	0.20	1.21	330	1.21	MALSECV00AG322DARK		
	330	10 x 10	0.20	0.80	441	1.21	MALSECV00AG333DARK		
	470	10 x 10	0.20	0.56	489	1.21	MALSECV00AG347DARK		
	1000	12.5 x 13.5	0.20	0.27	600	2.00	MALSECV00AH410DARK		

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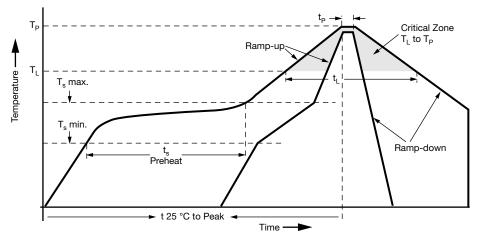
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ELEC	ELECTRICAL DATA AND ORDERING INFORMATION								
U <sub>R</sub> (V)	С <sub>R</sub> 120 Hz (µF)	DIMENSIONS D x L (mm)	tan δ 120 Hz	R <sub>ESR</sub> 120 Hz / 20 °C (Ω)	l <sub>R</sub> 120 Hz / 105 °C (mA)	WEIGHT (g)	CATALOG NUMBER		
	22	6.3 x 5.8	0.14	8.44	38	0.30	MALSECV00AD222EARK		
	33	6.3 x 5.8	0.14	5.63	48	0.30	MALSECV00AD233EARK		
	47	8 x 6.2	0.16	4.52	79	0.55	MALSECV00AE247EARK		
25	100	8 x 10	0.16	2.12	181	1.00	MALSECV00AF310EARK		
	330	10 x 10	0.16	0.64	372	1.21	MALSECV00AG333EARK		
	470	10 x 10	0.16	0.45	450	1.21	MALSECV00AG347EARK		
	680	12.5 x 13.5	0.16	0.31	500	2.00	MALSECV00AH368EARK		
	10	5 x 5.3	0.12	15.92	24	0.17	MALSECV00BC210FARK		
	22	6.3 x 5.8	0.12	7.23	42	0.30	MALSECV00AD222FARK		
	33	8 x 6.2	0.13	5.22	76	0.55	MALSECV00AE233FARK		
35	47	8 x 10	0.13	3.67	124	1.00	MALSECV00AF247FARK		
	220	10 x 10	0.13	0.78	450	1.21	MALSECV00AG322FARK		
	330	12.5 x 13.5	0.13	0.52	500	2.00	MALSECV00AH333FARK		
	470	12.5 x 13.5	0.13	0.37	600	2.00	MALSECV00AH347FARK		
	10	6.3 x 5.8	0.10	13.26	30	0.30	MALSECV00AD210HARK		
	22	8 x 6.2	0.12	7.23	67	0.55	MALSECV00AE222HARK		
50	33	8 x 10	0.12	4.82	133	1.00	MALSECV00AF233HARK		
50	47	10 x 10	0.12	3.39	180	1.21	MALSECV00AG247HARK		
	100	10 x 10	0.12	1.59	310	1.21	MALSECV00AG310HARK		
	220	12.5 x 13.5	0.12	0.72	480	2.00	MALSECV00AH322HARK		

## **REFLOW SOLDERING CONDITIONS FOR SMD ALUMINUM ELECTROLYTIC CAPACITORS**



PROFILE FEATURE							
	SOLDERING CONDITION						
	Ø 4 TO Ø 10	Ø 12.5	Ø 16				
Average ramp-up rate (T <sub>L</sub> to T <sub>P</sub> )	3 °C/s max.	3 °C/9	s max.				
Preheat							
Temperature min. (T <sub>s</sub> min.)	150 °C	150	O°C				
Temperature max. (T <sub>s</sub> max.)	200 °C	200	O°C				
Time (T <sub>s</sub> min. to T <sub>s</sub> max.)	60 s to 150 s	40 s to 120 s	40 s to 100 s				
T <sub>s</sub> max. to T <sub>L</sub>							
Ramp-up rate	3 °C/s max.	3 °C/9	s max.				
Time maintained above temperature (TL)	217 °C	217	7 °C				
Time (t <sub>L</sub> )	60 s to 90 s	40 s t	o 60 s				
Peak / classification temperature (T <sub>P</sub> )	250 °C	240 °C	230 °C				
Time within 5 °C of actual peak temperature (TP)	10 s max.	10 s	max.				
Ramp-down rate	3 °C/s max.	3 °C/s	s max.				
Time 25 °C to peak temperature	8 min max.	8 mir	n max.				

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RESISTANCE TO SOLDERING HEAT				
Leakage current	Less than specified value			
Capacitance value Within ± 10 % of initial value				
$\tan \delta$	Less than specified value			

LOW TEMPERATURE BEHAVIOR (at 120 Hz)						
IMPEDANCE RATIO (Z) T2/(Z) T1	RATED VOLTAGE (V)					
T2/T1	6.3	10	16	25	35	50
-25 °C / +20 °C	3	3	2	2	2	2
-40 °C / +20 °C	8	5	4	3	3	3

ADDITIONAL ELECTRICAL DATA						
PARAMETER	CONDITIONS	VALUE				
Current						
Leakage current (test conditions: U <sub>R</sub> , 20 °C)	After 2 min at U <sub>R</sub>	$I_{L2} \leq 0.01 \ x \ C_R \ x \ U_R  \mbox{ or } 3 \ \mu A  \mbox{ for } U_R \leq 100 \ V \mbox{ (whichever is greater)}$				
Resistance						
Equivalent series resistance (ESR)	Calculated from tan $\delta_{\text{max.}}$	ESR = tan $\delta/2 \pi f C_R$				

MULTIPLIER OF RIPPLE CURRENT (I <sub>R</sub> ) AS A FUNCTION OF FREQUENCY				
FREQUENCY (Hz) I <sub>R</sub> MULTIPLIER FOR U <sub>R</sub> $\leq$ 100 V				
50	0.70			
120	1.00			
300	1.17			
1000	1.36			
≥ 10 000	1.50			

TEST PROCEDURES AND REQUIREMENTS				
TEST	PROCEDURE (quick reference)	REQUIREMENTS		
	T <sub>amb</sub> = 105 °C	$\Delta$ C/C: ± 20 % of initial value		
Load life	U <sub>R</sub> and I <sub>R</sub> applied	$I_L \leq$ spec. limit		
	After 2000 h	tan $\delta \leq 2 x$ spec. limit		
	No voltage applied	$\Delta C/C$ ; ± 20 % of initial value		
Shelf life	After 1000 h			
	After test: U <sub>R</sub> to be applied for 30 min	$I_{L} \leq$ spec. limit		
	24 h to 48 h before measurement	tan $\delta \leq 2 x$ spec. limit		

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.

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