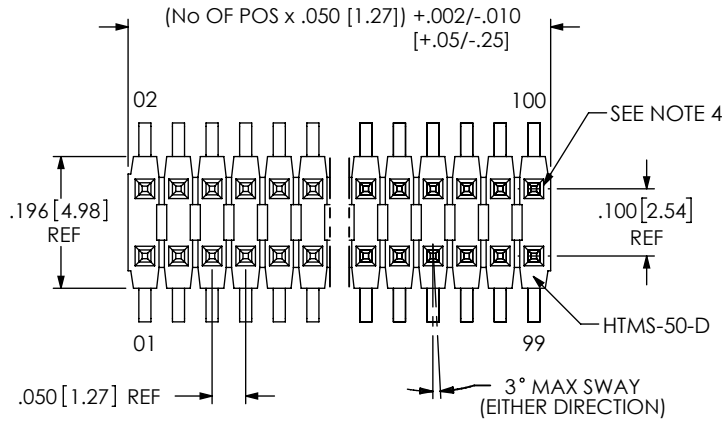


DO NOT
SCALE FROM
THIS PRINT



No OF POSITIONS
-02 THRU -50
(PER ROW)

LEAD STYLE
SEE TABLE 1

PLATING SPECIFICATION

- G: 10µ" GOLD IN CONTACT AREA,
3µ" GOLD ON TAIL
- T: MATTE TIN CONTACT AND TAIL
(LEAD STYLES -01, -02, -03, -51, -52 ONLY)
- S: 30µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- F: 3µ" FLASH SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- SM: 30µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- TM: MATTE TIN CONTACT AND TAIL
(LEAD STYLES -01, -02, -03, -51, -52 ONLY)
- FM: 3µ" FLASH SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- H: 30µ" HEAVY GOLD IN CONTACT AREA,
3µ" GOLD ON TAIL
- L: 10µ" LIGHT SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

BODY SPECIFICATION

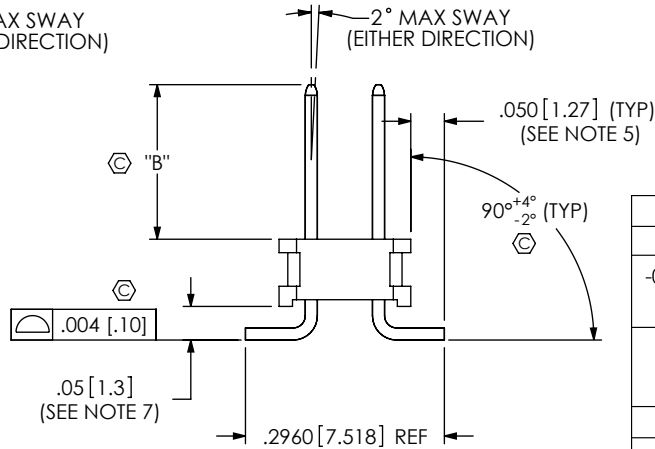
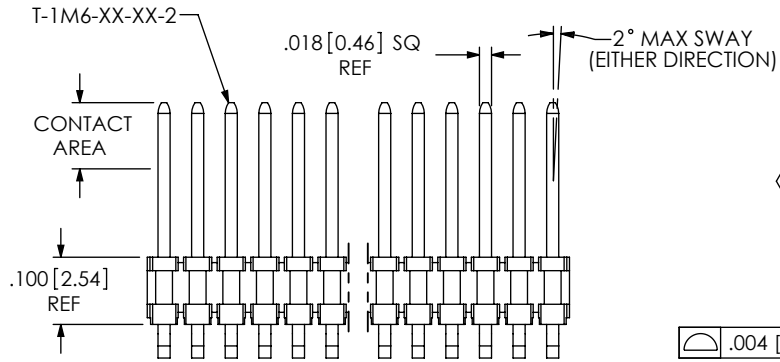
- D: DOUBLE (USE HTMS-50-D)

- OPTION
- P: PICK & PLACE PAD
(USE PPP-22)
(SEE FIG 3, SHT 2)
[5 POS MIN]
 - TR: TAPE AND REEL PACKAGING
(POSITIONS -02 THROUGH -50)

OPTION

- A: ALIGNMENT PIN (5 POS MIN)
(SEE FIG 2, SHT 2)
SAMTEC DISCRETION ON WHICH
-A PIN USED.
- LC: STAKED LOCKING CLIP (USE LC-05-TM)
(SEE FIG 4, SHT 2 & NOTE 10)
- XX: POLARIZING SPECIFICATION
XX INDICATES POS TO BE OMMITED

LEAD STYLE	TERMINAL SPEC.	"B"
-01	T-1M6-13-X-2	.230 [5.84]
-02	T-1M6-04-X-2	.100 [2.54]
-03	T-1M6-04-X-2	.125 [3.18]
-51	T-1M6-13-X-2	.190 [4.83]
-52	T-1M6-13-X-2	.205 [5.21]
-53	T-1M6-05-X-2	.285 [7.24]
-54	T-1M6-15-X-2	.335 [8.51]
-55	T-1M6-16-X-2	.390 [9.91]
-56	T-1M6-16-X-2	.405 [10.29]
-57	T-1M6-16-X-2	.430 [10.92]



LEAD STYLE	PACKAGING TUBE	PLUG
-01, -02, -03, -51 -52	PT-1-24-02-44 (SEE NOTE 8)	TP-03
-01-P, -02-P -03-P, -51-P -52-P	PT-1-24-02-44 (SEE NOTE 9)	TP-03
-53, -54	PT-1-24-01-29 (SEE NOTE 8)	TP-03
-55, -56, -57	PT-1-24-09-29 (SEE NOTE 8)	TP-03
-53-P	PT-1-24-03-44 (SEE NOTE 9)	TP-03
-54-P, -55-P -56-P, -57-P	PT-1-24-05-44 (SEE NOTE 9)	TP-03

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM CUT FLASH: .010[.25].
3. MINIMUM PUSHOUT FORCE: 2 LB.
4. MAXIMUM PIN ROTATION IN BODY: 2°.
5. SHEAR TAILS TO DIMENSION SHOWN.
6. MAXIMUM BURR ALLOWANCE: .003[.08]
7. MEASURED AT BEND RADIUS.
8. TUBE POSITIONS -05 AND GREATER; LAYER PACKAGE POSITIONS -02 THRU -04.
9. -P OPTION: TUBE POSITIONS -07 THRU -50; ALL OTHERS, TAPE & REEL ONLY.
10. DUE TO HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

FIG 1
FTR-1XX-XX-D SHOWN

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.X: ±.1 [2.5]	
.XX: ±.01 [.3]	2°
.XXX: ±.005 [0.13]	
.XXXX: ±.0020 [0.051]	

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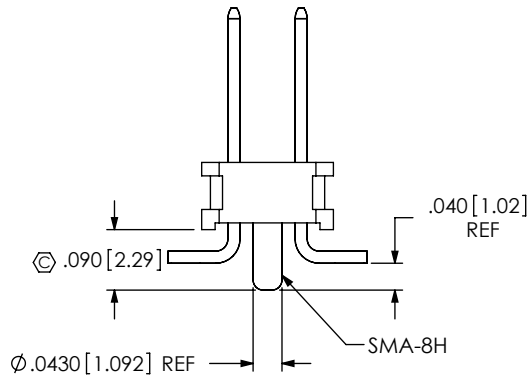
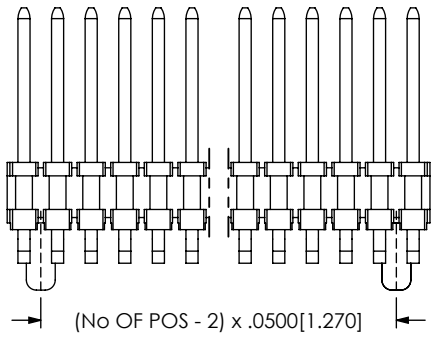
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e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
TERMINAL: PHOS BRONZE

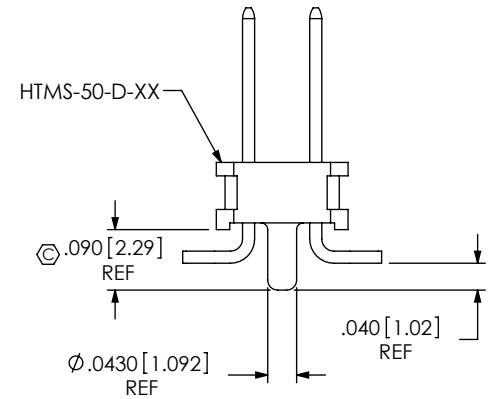
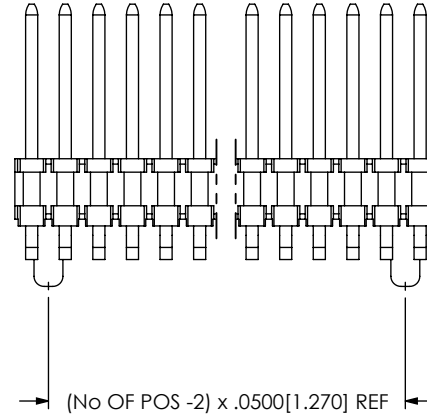
DESCRIPTION:
HI-TEMP TERMINAL MICRO-STRIP (DOUBLE ROW)

DWG. NO.
FTR-1XX-XX-XX-D-XX-XX

BY: DEAN P 12/12/2000 SHEET 1 OF 3



STAKED
(5 POSITIONS MINIMUM)



MOLDED
(5 POSITIONS MINIMUM)

FIG 2
-A OPTION: ALIGNMENT PIN
(DIFFERENT AS SHOWN, OTHERWISE SEE FIG 1)

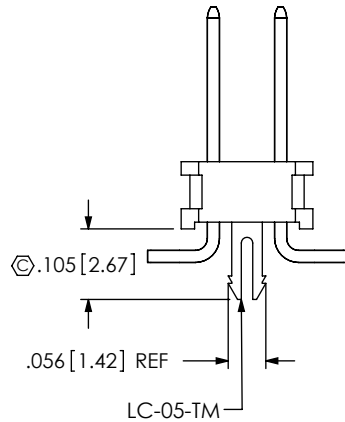
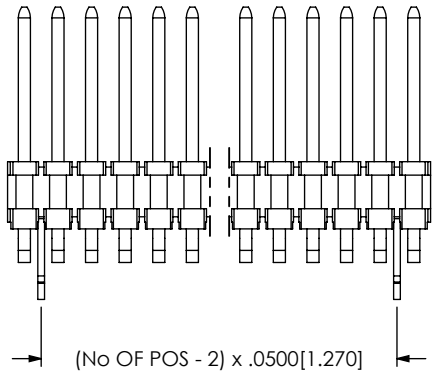
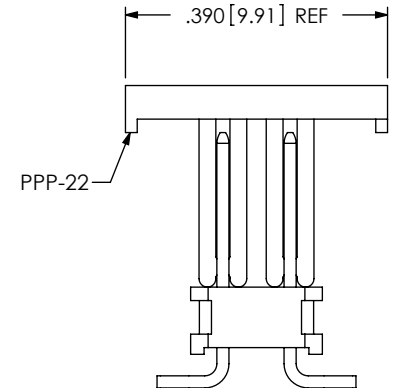
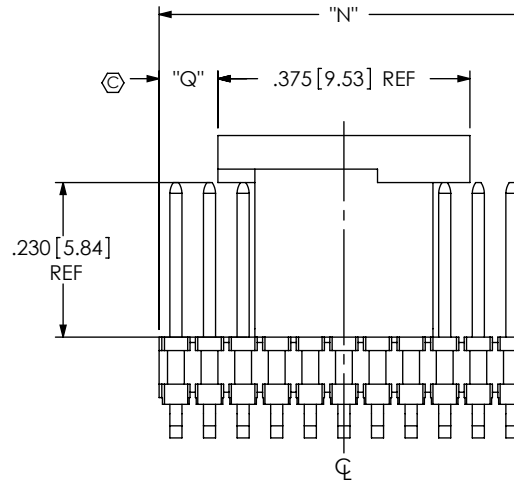


FIG 4
-LC OPTION: STAKED LOCKING CLIP
(6 POSITIONS MINIMUM)
(DIFFERENT AS SHOWN, OTHERWISE SEE FIG 1)



"N" = USE MEASURED DIM
"Q" = {"N" - .375} / 2 ± .020

FIG 3
-P PICK & PLACE
(5 POSITIONS MINIMUM, SEE NOTE 9)

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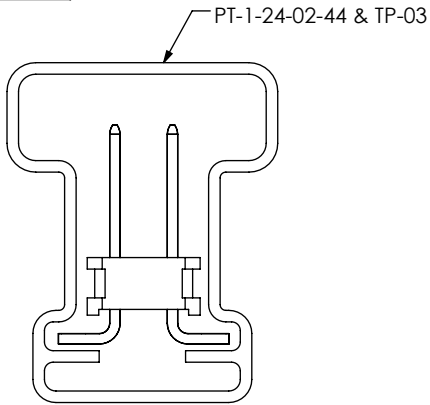


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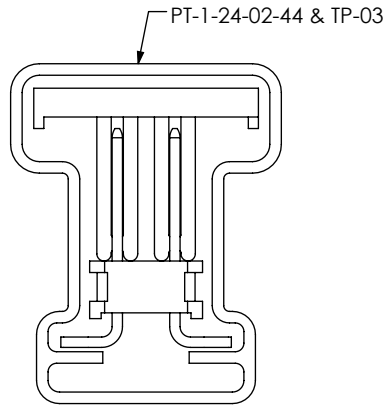
DESCRIPTION:
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DWG. NO. FTR-1XX-XX-XX-D-XX-XX

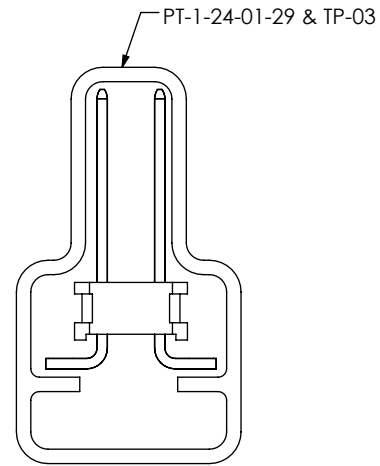
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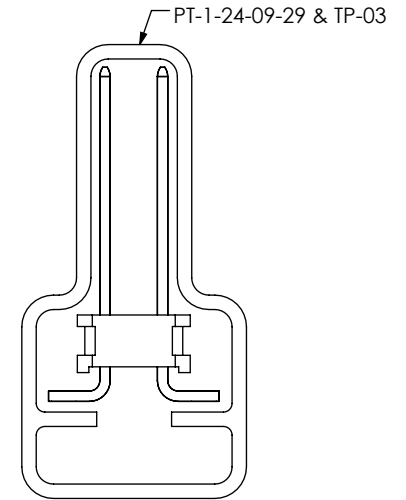
-01, -02, -03, -51 & -52 LEAD STYLES



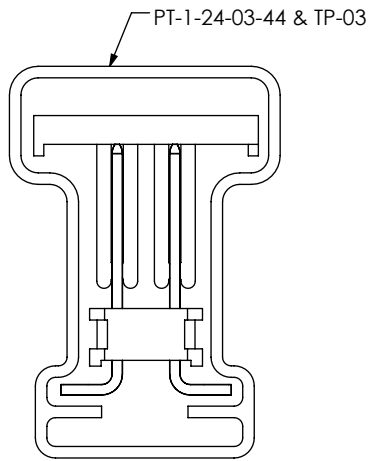
-01-P, -02-P, -03-P, -51-P & -52-P LEAD STYLES



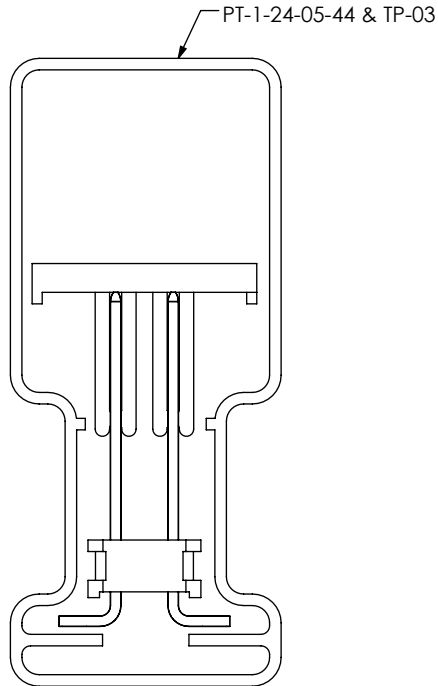
-53 & -54 LEAD STYLES



-55, -56 & -57 LEAD STYLES



-53-P LEAD STYLE



-54-P, -55-P, -56-P & -57-P LEAD STYLES

PACKAGING VIEWS

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FTR-1XX-XX-XX-D-XX-XX

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