

REVISION BJ
DO NOT SCALE FROM THIS PRINT

TABLE 1
TERMINAL SPECIFICATIONS

TERMINAL SPEC	PIN #1	PIN #2	PIN #3
-05	T-1S6-21-X-2	N/A	N/A
-06	T-1S6-18-X-2	N/A	N/A
-07	T-1S6-07-X-2	T-1S6-15-X-2	T-1S6-10-X-2
-08	T-1S6-08-X-2	T-1S6-09-X-2	T-1S6-11-X-2
-09	T-1S6-09-X-2	T-1S6-11-X-2	T-1S6-20-X-2
-10	T-1S6-10-X-2	T-1S6-12-X-2	T-1S6-13-X-2
-11	T-1S6-11-X-2	T-1S6-20-X-2	T-1S6-19-X-2
-12	T-1S6-12-X-2	T-1S6-13-X-2	T-1S6-14-X-2
-13	T-1S6-13-X-2	T-1S6-14-X-2	N/A
-21	T-1S6-14-X-2	N/A	N/A
-22	T-1S6-15-X-2	T-1S6-10-X-2	T-1S6-12-X-2
-23	T-1S6-16-X-2	N/A	N/A
-24	T-1S6-17-X-2	N/A	N/A
-27	T-1S6-19-X-2	N/A	N/A
-28	T-1S6-20-X-2	T-1S6-19-X-2	N/A

TABLE 4
FOR -RX OPTION: TAIL = L-C-B-.15 REF
FOR -NX OPTION: TAIL = L-C-B-.13 REF
(CALCULATIONS APPLY TO FIRST ROW PIN LENGTHS ONLY)

LEAD STYLE	MAXIMUM STRAIGHT	MAXIMUM W/RA	MAXIMUM W/RE
-05	.235 [5.97]	N/A	N/A
-06	.200 [5.08]	N/A	N/A
-07	.330 [8.38]	.130 [3.30]	N/A
-08	.430 [10.92]	.230 [5.84]	.130 [3.30]
-09	.630 [16.00]	.430 [10.92]	.330 [8.38]
-10	.730 [18.54]	.530 [13.46]	.430 [10.92]
-11	.830 [21.08]	.630 [16.00]	.530 [13.46]
-12	.930 [23.62]	.730 [18.54]	.630 [16.00]
-13	1.130 [28.70]	.930 [23.62]	.830 [21.08]
-21	1.330 [33.78]	1.130 [28.70]	1.030 [26.16]
-22	.530 [13.46]	.330 [8.38]	.230 [5.84]
-23	.345 [8.76]	.145 [3.68]	N/A
-24	.380 [9.65]	.180 [4.57]	N/A
-27	1.230 [31.24]	1.030 [26.16]	.930 [23.62]
-28	1.030 [26.16]	.830 [21.08]	.730 [18.54]

1. TERMINAL PUSHOUT FORCE: 3 LBS. MIN.
2. HEIGHT VARIATION BETWEEN ANY TWO ROWS SHALL BE .005[0.13] MAX (R.A. TAIL N/A)
3. ASSEMBLE GOLD PLATE END AS SHOWN.
4. NOTE DELETED.
5. (⊙) REPRESENTS CRITICAL DIMENSION.
6. TOW & SWAY SPEC OF 2" APPLIES TO ALL POSITIONS, POST & TAIL, IN ALL DIRECTIONS.
7. -STL PLATING AVAILABLE IN LEAD STYLES -07, -08, -10, -16, -17, & -21. STRAIGHT THROUGH HOLE ONLY.
8. ORIENTATE PINS TO REDUCE THE NUMBER OF BANDOLIERS MARKS IN THE POST AREA. (SEE TABLE 6)
9. NOTE DELETED.
10. MAXIMUM CUT FLASH: .020[0.51]
11. TABLE 5 IS A REFERENCE FOR INDIVIDUAL PIN LENGTHS AS LISTED ON THE T-1S6 COMPONENT PRINT AND NOT THE TERMINAL SPEC IN TABLE 1 OR IN THE PART CALLOUT.
12. MUST USE T-30193-13 (2 1/2" BLADES) TO CUT -T AND -Q PARTS.

ASSEMBLY INSTRUCTIONS

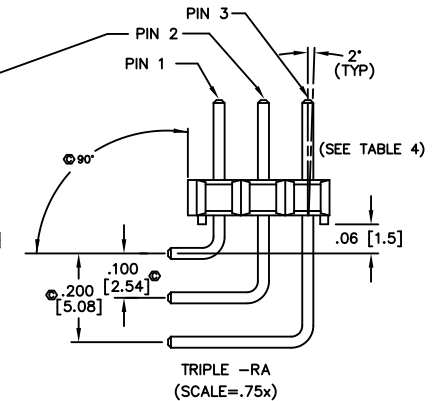
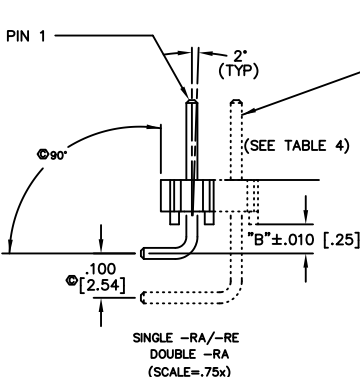
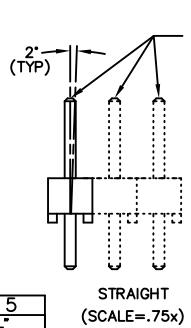
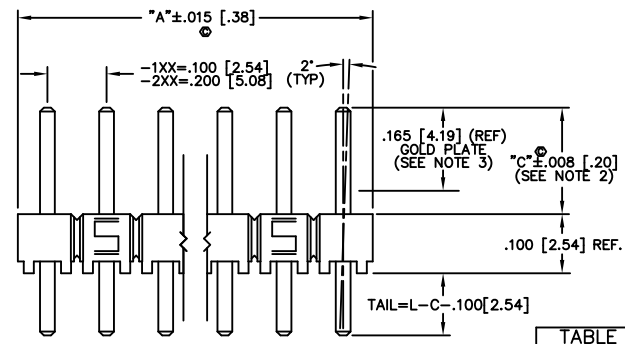


TABLE 2
BODY SPECIFICATION

ROW/OPTION	USE BODY	-XX	"B"
-S/-S-NA/-S-NE	TSW-50-S	-RA	.060 [1.52]
-S-RA/-S-RE	TSW-50-S-RA	-RE	.160 [4.06]
-D/-D-NA/-D-NE	RTSW-50-D *		
-D-RA	TSW-50-D-RA		
-T/-T-NA/-T-NE	TSW-50-T		
-T-RA	TSW-50-T-RA		
-Q	TSW-50-T		

TABLE 5
LENGTH "L"

-07	.430 [10.92]
-08	.530 [13.46]
-09	.730 [18.54]
-10	.830 [21.08]
-11	.930 [23.62]
-12	1.030 [26.16]
-13	1.230 [31.24]
-14	1.430 [36.32]
-15	.630 [16.00]
-16	.445 [11.30]
-17	.480 [12.19]
-18	.300 [7.62]
-19	1.330 [33.78]
-20	1.130 [28.70]
-21	.335 [8.51]

* RTSW FOR HAND FILL. TSW FOR MACHINE FILL.
TSW AND RTSW ARE INTERCHANGEABLE. SEE NOTE 11. * REF FOR PIN LENGTH, SHT 1

UNLESS OTHERWISE NOTED TOLERANCES ARE:
ONE PLACE DECIMALS ±.1 [3] THREE PLACE DECIMALS ±.005 [.13] ANGLES ± 2°
TWO PLACE DECIMALS ±.01 [.3] FOUR PLACE DECIMALS ±.0020 [.051]

TITLE: ASSEMBLY, .025 [.64] SQ. POST TERMINAL STRIP
DWG NO: MTSW-XXX-XX-X-XXXX-XX-XXX
SHEET 1 OF 3

OPTION #2
-POLARIZATION SPEC. XXX INDICATES POS. TO BE OMITTED (SEE FIG. 2)

OPTION #1
-BLANK= STRAIGHT
-RA= RIGHT ANGLE (SEE TABLE 3 & FIG. 3) (-05 N/A)
-RE= EXTENDED RIGHT ANGLE (SEE TABLE 3 & FIG. 3) (SINGLE ROW ONLY) (-05, -07, -23, -24 N/A)
-NA= RA OPTION WITH STRAIGHT OPTION BODY
-NE= RE OPTION WITH STRAIGHT OPTION BODY
-LL= LOCKING LEAD (SEE FIG 1) (N/A WITH -RE OPTION OR SINGLE ROW 1 OR 2 POSITION)
-LA= -RA OPTION WITH -LL OPTION (SEE FIG 2 & 3) (N/A WITH SINGLE ROW 1 OR 2 POSITION) (TAILS FROM .090 [2.29] TO .310 [7.87] ONLY) POST = .530 [13.46] MAX.

POST HEIGHT
XXXX = "C" (SEE TABLE 4)

ROW SPECIFICATION (SEE TABLE #2)
-S: SINGLE
-D: DOUBLE
-T: TRIPLE
-Q: TRIPLE ROW (FILL OUTER ROWS ONLY)

PLATING SPECIFICATIONS
-C: 10μ" GOLD CONTACT, 3μ" GOLD TAIL
-T: MATTE TIN CONTACT AND TAIL
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-L: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-E: 50μ" HEAVY GOLD ON CONTACT AREA, 3μ" GOLD ON TAIL
-H: 30μ" HEAVY GOLD CONTACT, 3μ" GOLD ON TAIL
-F: 3μ" FLASH SELECTIVE GOLD, MATTE TIN TAIL
-STL: 30μ" GOLD SELECTIVE ON CONTACT TIN/LEAD (90/10+/-5%) TAIL
-TM: MATTE TIN CONTACT AND TAIL
-SM: 30μ" SELECTIVE GOLD CONTACT MATTE TIN TAIL
-LM: 10μ" LIGHT SELECTIVE GOLD MATTE TIN TAIL
-FM: 3μ" GOLD FLASH SELECTIVE ON CONTACT MATTE TIN TAIL

MATERIAL:
BODIES: GLASS FILLED POLYESTER
COLOR: BLACK
TERMINALS: PHOSPHOR BRONZE



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MADE BY: PURVIS 2-17-87
MTSW-XXX-XX-X-XXXX-XX-XXX
SHEET 1 OF 3

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